



Job Number

970904



Date Entered: 08/27/2001

Job Description

Seminar Workbook & Action Planner
212 pp text w/3 ring binder, and 4pp index stock

Customer: City of Winona

216 Main Street
Winona MN 45788

Phone: 507-748-7891

Contact:

Date Promised: 09/30/2001

Ship By Date:

Quantity: 3,000 **Overs:** 10.00%

Sales: Samantha Gray

CSR: Betty J. Olson

Estimate: 728

PO Number: 16439131

Sales Class: Directories/Book Work

COD

DO NOT SHIP UNTIL NOTIFIED

FORMS

Form	Description	Pages	Finish Size	Inks	Layouts	Out	Imposition	Comments
1	13/16 pages/1 out/Sheetwise - Ink: 2/2 212 pp text w/3 ring binder	16	8.50 X 11	2/2	13	1	Sheetwise	Ink: 2/2
2	1/4 pages/4 out/Work&Turn - Ink: 2/2 212 pp text w/3 ring binder	4	8.50 X 11	2/2	1	4	Work&Turn	Ink: 2/2
3	1/4 pages/2 out/Work&Turn - Ink: 4/4 4pp Index stock	4	8.50 X 11	4/4	1	2	Work&Turn	Ink: 4/4

PREPRESS

PLATES

PREPRESS MATERIAL

Form	Prepress Description	Quantity	Hours	Form	Inventory Item	Plates	Form	Inventory Item	Gross Qty
1	Stripping-Conversional / Single Negs to 12 X 18	212	21.20	1	40" 1 down Burn	54	1	Dylux Material (prepress wiz) / Dylux Material	106
	Dylux burns (prepress wiz / Dylux burns	212	10.60	3	28" 1 Down Burn	4	3	Dylux Material (prepress wiz) / Dylux Material	2
	40" 1 down Burn	54	8.10						
3	Stripping-Conversional / Single Negs to 12 X 18	8	0.80						
	Dylux burns (prepress wiz / Dylux burns	8	0.40						
	28" 1 Down Burn	4	0.60						


STOCK

INKS/COATINGS

Form	Stock Description	Grain	Base	Gross Sheets	Gross Weight	Size	Form	Description	Units	Side
1	60 lb #3 Gloss Book Supplier: Xpedx Contact: Shelly Larson	Either	0.00	47,683	4,848	35 X 23	1	Black & 1 PMS	50.51	Both
2	60 lb #3 Gloss Book Supplier: Xpedx Contact: Shelly Larson	Either	0.00	1,217	124	35 X 23	2	Black & 1 PMS	1.29	Both
							3	Four Color Process	2.04	Both
3	60 lb #3 Gloss Book Supplier: Xpedx Contact: Shelly Larson	Either	0.00	2,560	127	22.50 X 17.50				

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PRESS															
Form	Press Description	MR Sheet	Run Gross	Run Net	Total Sheets	Size	Layout	# Out	MR Hours	Run Hours	WU Hours	QTY per Hr	Count Side 1	Count Side 2	Notes
1	5/C 40" Heidelberg	3,685	44,000	40,310	47,685	35 X 23	Sheetwise	1	21.05	18.25	0.55	4,821			
2	5/C 40" Heidelberg	330	887	816	1,217	35 X 23	Work&Turn	4	1.89	0.37	0.00	4,821			
3	4/C 28" Heidelberg	525	2,035	1,607	2,560	22.50 X 17.50	Work&Turn	2	1.68	0.64	0.95	6,359			

FINISHING											
Form	Bindery Description	Gross Qty	MR Qty	Spoil	Net Qty	Out	Size	Total Hrs	Count	Notes	
1	Wholenberg Cutter-Postpress	39,025	25	0	39,000	1	22 X 34	1.46			
	Stahl Folder	40,283	125	1,158	39,000	0	22 X 34	9.35			
	Carton Packing (Small)	3,000	0	0	3,000	1		2.62			
	Skid Packing (2,000#)	3,000	0	0	3,000	1		0.92			
2	Wholenberg Cutter-Postpress	775	25	0	750	4	11 X 17	0.25			
	Stahl Folder	3,155	50	105	3,000	0	11 X 17	0.67			
3	Wholenberg Cutter-Postpress	1,525	25	0	1,500	2	11 X 17	0.27			
	Stahl Folder	3,155	50	105	3,000	0	11 X 17	0.67			
	Carton Packing (Small)	3,000	0	0	3,000	1		0.16			
	Skid Packing (2,000#)	3,000	0	0	3,000	1		0.58			

SHIPPING						
Address	Class	Req Date	Req Qty	Req Pkgs	Ship Method	Shipping Instructions
 Shipment:J199809140041 Sara Bratt American Mattress Corporation QTY Requested:25,000		09/17/01	25,000	5	Data International Dispatch	