

Employee Analysis Report

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 100-Electronic Prepress													
Employee-ID: 1001 Chris Peterson													
Work-Center-ID: 100-Electronic Color													
104-Color Correction	37.19	0.00	0.00	38.20	1.26	39.46	\$5,730.10	\$189.17	96.80%	159	159	4.0	
105-Input/Scan	14.05	0.00	0.00	14.05	0.00	14.05	\$2,108.04	\$0.00	100.00%	255	255	18.1	
110-Output Film	11.78	0.00	0.38	11.78	0.38	12.16	\$1,766.88	\$57.50	96.85%	87	87	7.2	
111-Output RC Paper	9.20	0.00	0.00	9.20	0.00	9.20	\$1,380.57	\$0.00	100.00%	86	86	9.3	
112-Scale Photos	5.15	0.00	0.00	5.15	1.33	6.48	\$772.29	\$199.92	79.44%	133	133	20.5	
<i>Work Center Totals</i>	77.38	0.00	0.38	78.38	2.98	81.36	\$11,757.88	\$446.59	96.34%				
Work-Center-ID: 110-Electronic Stripping													
112-Scale Photos	3.81	0.00	0.00	3.81	0.00	3.81	\$476.24	\$0.00	100.00%	86	86	22.6	
120-Separations	14.52	0.00	0.00	14.52	0.00	14.52	\$1,814.72	\$0.00	100.00%	130	130	9.0	
125-Soft Proof	1.59	0.00	0.00	1.59	0.00	1.59	\$198.99	\$0.00	100.00%	15	15	9.4	
130-Preflight	1.85	0.00	0.00	1.85	0.00	1.85	\$230.83	\$0.00	100.00%	6	6	3.2	
142-Iris Proofing	1.30	0.00	0.00	1.30	0.00	1.30	\$162.36	\$0.00	100.00%	9	9	6.9	
155-File Manipulation	4.44	0.00	0.00	4.44	0.00	4.44	\$555.29	\$0.00	100.00%				
160-Job Organization	0.30	0.00	0.00	0.30	0.00	0.30	\$37.40	\$0.00	100.00%				
<i>Work Center Totals</i>	27.81	0.00	0.00	27.81	0.00	27.81	\$3,475.83	\$0.00	100.00%				
Work-Center-ID: 120-Dolev Film Output													
110-Output Film	5.18	0.00	1.10	5.18	1.10	6.28	\$517.91	\$110.06	82.47%	126	126	20.1	
<i>Work Center Totals</i>	5.18	0.00	1.10	5.18	1.10	6.28	\$517.91	\$110.06	82.47%				
Work-Center-ID: 198-Elec Prepress Indirect Labor													
950-Delays	0.00	0.00	0.00	0.00	0.94	0.94	\$0.00	\$9.39	0.00%				
952-No Work	0.30	0.00	0.00	0.30	7.62	7.92	\$3.02	\$76.19	3.81%				
953-Clean Up	0.00	0.00	0.00	0.00	0.81	0.81	\$0.00	\$8.13	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	1.84	1.84	\$0.00	\$18.41	0.00%				
955-Training	0.00	0.00	0.00	0.00	6.58	6.58	\$0.00	\$65.81	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.97	0.97	\$0.00	\$9.67	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	62.25	62.25	\$0.00	\$622.50	0.00%				
999-Break	0.00	0.00	0.00	0.00	2.02	2.02	\$0.00	\$20.15	0.00%				
<i>Work Center Totals</i>	0.30	0.00	0.00	0.30	83.02	83.33	\$3.02	\$830.25	0.36%				
Work-Center-ID: 301-Stripping													
300-Stripping	15.08	0.00	0.00	15.08	0.00	15.08	\$829.40	\$0.00	100.00%	151	139	9.2	7.9%
<i>Work Center Totals</i>	15.08	0.00	0.00	15.08	0.00	15.08	\$829.40	\$0.00	100.00%				
Work-Center-ID: 302-Proofing													
301-Dylux Proof	2.84	0.00	0.00	2.84	0.00	2.84	\$142.00	\$0.00	100.00%	17	9	3.2	47.1%
302-Color Key	3.21	0.00	0.00	3.21	0.00	3.21	\$160.46	\$0.00	100.00%	36	36	11.2	
<i>Work Center Totals</i>	6.05	0.00	0.00	6.05	0.00	6.05	\$302.46	\$0.00	100.00%				
Work-Center-ID: 401-Platemaking													

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
401-Frame Plating	3.34	0.00	0.60	3.34	0.60	3.94	\$150.11	\$27.00	84.76%	46	37	9.4	19.6%
402-Step and Repeat Plating	1.70	0.00	0.00	1.70	0.00	1.70	\$76.66	\$0.00	100.00%	16	16	9.4	
403-Plate Checking	2.22	0.00	0.25	2.22	0.25	2.47	\$100.09	\$11.25	89.90%	48	48	19.4	
<i>Work Center Totals</i>	7.26	0.00	0.85	7.26	0.85	8.11	\$326.86	\$38.25	89.52%				
Work-Center-ID: 502-428 Sheetfed Press													
501-Makeready Straight	0.32	0.00	0.00	0.32	0.00	0.32	\$63.36	\$0.00	100.00%	534			
503-Run Straight	0.46	0.00	0.00	0.46	0.00	0.46	\$91.08	\$0.00	100.00%	1,311	603	1,310.9	54.0%
<i>Work Center Totals</i>	0.78	0.00	0.00	0.78	0.00	0.78	\$154.44	\$0.00	100.00%				
Work-Center-ID: 504-540 Sheetfed Press													
501-Makeready Straight	3.03	0.00	0.00	3.03	0.00	3.03	\$612.06	\$0.00	100.00%	805			
503-Run Straight	18.44	0.00	0.00	18.44	0.00	18.44	\$3,724.88	\$0.00	100.00%	50,040	45,032	2,442.1	10.0%
<i>Work Center Totals</i>	21.47	0.00	0.00	21.47	0.00	21.47	\$4,336.94	\$0.00	100.00%				
Work-Center-ID: 700-Wholenberg Cutter													
701-Setup	0.17	0.00	0.00	0.17	0.00	0.17	\$12.24	\$0.00	100.00%	25			
702-Cutting	0.51	0.00	0.00	0.51	0.00	0.51	\$36.72	\$0.00	100.00%	45,627	45,577	89,366.7	0.1%
<i>Work Center Totals</i>	0.68	0.00	0.00	0.68	0.00	0.68	\$48.96	\$0.00	100.00%				
Employee Totals:	161.99	0.00	2.33	162.99	87.95	250.95	\$21,753.70	\$1,425.15	64.95%	Payroll Hours: 250.95			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 1002 Bob Simonson													
Work-Center-ID: 100-Electronic Color													
104-Color Correction	17.89	0.00	2.68	25.31	8.00	33.31	\$3,795.84	\$1,200.00	75.98%	49	49	1.5	
105-Input/Scan	6.73	0.00	0.42	8.44	0.00	8.44	\$1,266.37	\$0.00	100.00%	127	127	15.0	
110-Output Film	0.00	0.00	0.25	0.25	0.00	0.25	\$37.55	\$0.00	100.00%	2	2	8.0	
111-Output RC Paper	0.73	0.00	0.39	1.12	0.00	1.12	\$168.51	\$0.00	100.00%	4	4	3.6	
112-Scale Photos	0.74	0.00	0.63	1.37	0.00	1.37	\$205.50	\$0.00	100.00%	20	20	14.6	
<i>Work Center Totals</i>	26.09	0.00	4.37	36.49	8.00	44.49	\$5,473.77	\$1,200.00	82.02%				
Work-Center-ID: 110-Electronic Stripping													
120-Separations	6.75	0.00	0.55	7.99	0.55	8.54	\$999.06	\$68.36	93.60%	66	66	7.7	
125-Soft Proof	4.85	0.00	0.00	5.95	0.00	5.95	\$744.06	\$0.00	100.00%	45	45	7.6	
130-Preflight	16.87	0.00	0.00	18.11	0.00	18.11	\$2,263.63	\$0.00	100.00%	62	62	3.4	
142-Iris Proofing	0.06	0.00	0.00	0.06	0.00	0.06	\$7.71	\$0.00	100.00%				
155-File Manipulation	1.68	0.00	0.00	1.68	0.00	1.68	\$209.51	\$0.00	100.00%				
160-Job Organization	0.50	0.00	0.00	0.50	0.00	0.50	\$62.50	\$0.00	100.00%				
<i>Work Center Totals</i>	30.71	0.00	0.55	34.29	0.55	34.84	\$4,286.47	\$68.36	98.43%				
Work-Center-ID: 120-Dolev Film Output													
110-Output Film	4.21	0.00	0.00	4.21	0.00	4.21	\$421.08	\$0.00	100.00%	61	61	14.5	
<i>Work Center Totals</i>	4.21	0.00	0.00	4.21	0.00	4.21	\$421.08	\$0.00	100.00%				
Work-Center-ID: 198-Elec Prepress Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	1.97	1.97	\$0.00	\$19.73	0.00%				
953-Clean Up	0.00	0.00	0.00	0.00	0.23	0.23	\$0.00	\$2.33	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	3.49	3.49	\$0.00	\$34.87	0.00%				
955-Training	0.00	0.00	0.00	0.00	4.75	4.75	\$0.00	\$47.53	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	1.02	1.02	\$0.00	\$10.24	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	40.00	40.00	\$0.00	\$400.00	0.00%				
999-Break	0.00	0.00	0.00	0.00	0.25	0.25	\$0.00	\$2.46	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	51.72	51.72	\$0.00	\$517.16	0.00%				
Work-Center-ID: 301-Stripping													
300-Stripping	6.00	0.00	0.00	6.00	0.00	6.00	\$330.00	\$0.00	100.00%	1	1	0.2	
<i>Work Center Totals</i>	6.00	0.00	0.00	6.00	0.00	6.00	\$330.00	\$0.00	100.00%				
Work-Center-ID: 302-Proofing													
225-Contacting	0.56	0.00	0.00	0.56	0.00	0.56	\$28.03	\$0.00	100.00%	4	4	7.1	
301-Dylux Proof	3.00	0.00	0.00	3.00	0.00	3.00	\$150.00	\$0.00	100.00%	4	4	1.3	
<i>Work Center Totals</i>	3.56	0.00	0.00	3.56	0.00	3.56	\$178.03	\$0.00	100.00%				
Employee Totals:	70.57	0.00	4.92	84.55	60.26	144.82	\$10,689.35	\$1,785.52	58.39%	Payroll Hours: 144.82			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 1003 Dan Larson													
Work-Center-ID: 100-Electronic Color													
104-Color Correction	27.90	0.00	0.00	39.12	0.00	39.12	\$5,868.37	\$0.00	100.00%	234	234	6.0	
105-Input/Scan	16.32	0.00	0.00	16.32	0.00	16.32	\$2,448.39	\$0.00	100.00%	280	280	17.2	
110-Output Film	9.07	0.00	0.00	10.84	0.00	10.84	\$1,626.51	\$0.00	100.00%	169	169	15.6	
111-Output RC Paper	2.34	0.00	0.43	2.34	0.43	2.78	\$351.71	\$65.04	84.39%	29	29	10.4	
112-Scale Photos	5.70	0.00	0.00	5.70	0.00	5.70	\$855.71	\$0.00	100.00%	113	113	19.8	
<i>Work Center Totals</i>	61.34	0.00	0.43	74.34	0.43	74.77	\$11,150.69	\$65.04	99.42%				
Work-Center-ID: 110-Electronic Stripping													
112-Scale Photos	0.00	0.00	0.00	0.29	0.00	0.29	\$36.21	\$0.00	100.00%	2	2	6.9	
120-Separations	10.59	0.00	1.28	12.17	1.28	13.45	\$1,521.09	\$160.35	90.46%	73	73	5.4	
125-Soft Proof	3.83	0.00	0.45	3.83	0.45	4.29	\$478.91	\$56.74	89.41%	34	34	7.9	
130-Preflight	12.31	0.00	0.00	12.31	0.00	12.31	\$1,538.63	\$0.00	100.00%	36	36	2.9	
142-Iris Proofing	1.67	0.00	0.00	1.67	0.00	1.67	\$208.26	\$0.00	100.00%	9	9	5.4	
155-File Manipulation	1.31	0.00	0.00	1.82	0.00	1.82	\$228.05	\$0.00	100.00%				
160-Job Organization	2.30	0.00	0.00	2.30	0.00	2.30	\$287.89	\$0.00	100.00%				
<i>Work Center Totals</i>	32.01	0.00	1.74	34.39	1.74	36.13	\$4,299.04	\$217.09	95.19%				
Work-Center-ID: 120-Dolev Film Output													
110-Output Film	1.99	0.00	0.80	3.89	0.80	4.69	\$389.30	\$80.11	82.93%	53	53	11.3	
<i>Work Center Totals</i>	1.99	0.00	0.80	3.89	0.80	4.69	\$389.30	\$80.11	82.93%				
Work-Center-ID: 198-Elec Prepress Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	7.98	7.98	\$0.00	\$79.80	0.00%				
953-Clean Up	0.00	0.00	0.00	0.00	1.62	1.62	\$0.00	\$16.23	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	1.04	1.04	\$0.00	\$10.41	0.00%				
955-Training	0.00	0.00	0.00	0.00	3.70	3.70	\$0.00	\$37.03	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	1.22	1.22	\$0.00	\$12.17	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	32.00	32.00	\$0.00	\$320.00	0.00%				
999-Break	0.00	0.00	0.00	0.00	1.14	1.14	\$0.00	\$11.40	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	48.70	48.70	\$0.00	\$487.04	0.00%				
Work-Center-ID: 301-Stripping													
225-Contacting	0.00	0.00	0.00	1.63	0.00	1.63	\$89.61	\$0.00	100.00%	4	4	2.5	
300-Stripping	3.00	0.00	0.00	3.00	0.00	3.00	\$165.00	\$0.00	100.00%	96	96	32.0	
<i>Work Center Totals</i>	3.00	0.00	0.00	4.63	0.00	4.63	\$254.61	\$0.00	100.00%				
Work-Center-ID: 302-Proofing													
303-Match Print	1.00	0.00	0.00	1.00	0.00	1.00	\$50.00	\$0.00	100.00%	8	8	8.0	
<i>Work Center Totals</i>	1.00	0.00	0.00	1.00	0.00	1.00	\$50.00	\$0.00	100.00%				
Work-Center-ID: 398-Conv Prepress Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	0.95	0.95	\$0.00	\$9.54	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	0.95	0.95	\$0.00	\$9.54	0.00%				

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Work-Center-ID: 401-Platemaking													
402-Step and Repeat Plating	1.42	0.00	0.00	1.42	0.00	1.42	\$63.75	\$0.00	100.00%	12	12	8.5	
<i>Work Center Totals</i>	1.42	0.00	0.00	1.42	0.00	1.42	\$63.75	\$0.00	100.00%				
Employee Totals:	100.76	0.00	2.97	119.67	52.63	172.30	\$16,207.39	\$858.82	69.45%	Payroll Hours: 172.30			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non- Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 100-Plating Totals:	333.32	0.00	10.22	367.22	200.84	568.06	\$48,650.44	\$4,069.49	64.64%			Payroll Hours:	568.06

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Dept-ID: 300-Electronic Prepress													
Employee-ID: 3001 Denise Walsh													
Work-Center-ID: 100-Electronic Color													
104-Color Correction	0.50	0.00	0.00	0.50	0.00	0.50	\$75.00	\$0.00	100.00%	4			
105-Input/Scan	1.50	0.00	0.00	1.50	0.00	1.50	\$225.00	\$0.00	100.00%	3	3	2.0	
110-Output Film	4.00	0.00	0.00	4.00	0.00	4.00	\$600.00	\$0.00	100.00%	66	42	10.5	36.4%
112-Scale Photos	1.00	0.00	0.00	1.00	0.00	1.00	\$150.00	\$0.00	100.00%	15			
<i>Work Center Totals</i>	7.00	0.00	0.00	7.00	0.00	7.00	\$1,050.00	\$0.00	100.00%				
Work-Center-ID: 110-Electronic Stripping													
120-Separations	5.00	0.00	0.00	5.00	0.00	5.00	\$624.59	\$0.00	100.00%	46	46	9.2	
125-Soft Proof	2.02	0.00	0.00	2.02	0.00	2.02	\$252.54	\$0.00	100.00%	24	24	11.9	
142-Iris Proofing	1.25	0.00	0.00	1.25	0.00	1.25	\$156.25	\$0.00	100.00%	12	12	9.6	
155-File Manipulation	1.50	0.00	0.00	1.50	0.00	1.50	\$187.50	\$0.00	100.00%	4			
<i>Work Center Totals</i>	9.77	0.00	0.00	9.77	0.00	9.77	\$1,220.88	\$0.00	100.00%				
Work-Center-ID: 120-Dolev Film Output													
110-Output Film	2.50	0.00	0.00	2.50	0.00	2.50	\$250.00	\$0.00	100.00%	69	68	27.2	1.4%
<i>Work Center Totals</i>	2.50	0.00	0.00	2.50	0.00	2.50	\$250.00	\$0.00	100.00%				
Work-Center-ID: 198-Elec Prepress Indirect Labor													
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	8.00	8.00	\$0.00	\$80.00	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	8.00	8.00	\$0.00	\$80.00	0.00%				
Work-Center-ID: 301-Stripping													
200-Line Shot	5.78	0.00	0.38	6.23	0.38	6.61	\$342.65	\$21.05	94.21%	32	32	4.8	
201-Half Tone	10.82	0.00	0.00	12.52	0.00	12.52	\$688.65	\$0.00	100.00%	95	91	7.3	4.2%
203-Reverse	4.19	0.00	0.00	4.19	0.00	4.19	\$230.18	\$0.00	100.00%	14	14	3.3	
204-PMT	5.32	0.00	0.00	5.32	0.00	5.32	\$292.87	\$0.00	100.00%	29	29	5.4	
225-Contacting	15.65	0.00	0.84	15.65	0.84	16.49	\$860.53	\$46.41	94.88%	90	90	5.5	
300-Stripping	121.62	0.00	0.53	134.21	0.53	134.74	\$7,381.34	\$29.33	99.60%	401	376	2.8	6.2%
<i>Work Center Totals</i>	163.37	0.00	1.76	178.11	1.76	179.87	\$9,796.22	\$96.79	99.02%				
Work-Center-ID: 302-Proofing													
225-Contacting	8.09	0.00	0.00	9.40	0.00	9.40	\$469.86	\$0.00	100.00%	17	17	1.8	
250-Proof Assembly	7.99	0.00	0.00	7.99	0.00	7.99	\$399.71	\$0.00	100.00%	62	62	7.8	
301-Dylux Proof	45.82	0.00	0.00	45.82	0.00	45.82	\$2,291.03	\$0.00	100.00%	4,690	4,690	102.4	
302-Color Key	7.43	0.00	0.00	7.43	0.00	7.43	\$371.63	\$0.00	100.00%	34	34	4.6	
303-Match Print	1.00	0.00	0.00	1.98	0.00	1.98	\$98.89	\$0.00	100.00%	10	10	5.1	
304-Scatter Proof	3.20	0.00	0.00	3.20	0.00	3.20	\$159.84	\$0.00	100.00%	8	8	2.5	
<i>Work Center Totals</i>	73.54	0.00	0.00	75.82	0.00	75.82	\$3,790.96	\$0.00	100.00%				
Work-Center-ID: 398-Conv Prepress Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	3.12	3.12	\$0.00	\$31.24	0.00%				
953-Clean Up	0.00	0.00	0.00	0.00	1.14	1.14	\$0.00	\$11.43	0.00%				

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
954-Meeting	0.00	0.00	0.00	0.00	1.73	1.73	\$0.00	\$17.30	0.00%				
955-Training	0.00	0.00	0.00	0.00	2.33	2.33	\$0.00	\$23.28	0.00%				
956-Wait for Instructions	0.40	0.00	0.00	0.40	1.85	2.25	\$4.00	\$18.46	17.80%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	36.94	36.94	\$0.00	\$369.41	0.00%				
999-Break	0.00	0.00	0.00	0.00	1.63	1.63	\$0.00	\$16.33	0.00%				
<i>Work Center Totals</i>	0.40	0.00	0.00	0.40	48.75	49.14	\$4.00	\$487.45	0.81%				
Work-Center-ID: 401-Platemaking													
401-Frame Plating	41.71	0.00	0.00	41.71	0.00	41.71	\$1,877.10	\$0.00	100.00%	244	244	5.8	
402-Step and Repeat Plating	2.42	0.00	0.00	2.42	0.00	2.42	\$108.75	\$0.00	100.00%	18	18	7.4	
<i>Work Center Totals</i>	44.13	0.00	0.00	44.13	0.00	44.13	\$1,985.85	\$0.00	100.00%				
Work-Center-ID: 498-Platemaking Indirect Labor													
954-Meeting	0.00	0.00	0.00	0.00	7.08	7.08	\$0.00	\$70.84	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	7.08	7.08	\$0.00	\$70.84	0.00%				
Employee Totals:	300.71	0.00	1.76	317.73	65.59	383.32	\$18,097.91	\$735.08	82.89%	Payroll Hours: 383.32			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 3002 Chuck Hansen													
Work-Center-ID: 301-Stripping													
200-Line Shot	6.64	0.00	0.33	6.64	0.33	6.97	\$364.94	\$18.33	95.22%	40	40	5.7	
201-Half Tone	13.98	0.00	0.00	13.98	0.00	13.98	\$768.65	\$0.00	100.00%	92	92	6.6	
202-Duotones	0.96	0.00	0.00	0.96	0.00	0.96	\$52.76	\$0.00	100.00%	3	3	3.1	
203-Reverse	0.23	0.00	0.00	0.23	0.00	0.23	\$12.56	\$0.00	100.00%	1	1	4.4	
225-Contacting	6.16	0.00	0.00	6.16	0.00	6.16	\$338.82	\$0.00	100.00%	31	31	5.0	
300-Stripping	142.06	0.00	0.00	142.06	0.00	142.06	\$7,813.38	\$0.00	100.00%	1,077	969	6.8	10.0%
<i>Work Center Totals</i>	170.02	0.00	0.33	170.02	0.33	170.35	\$9,351.11	\$18.33	99.80%				
Work-Center-ID: 302-Proofing													
225-Contacting	12.97	0.00	0.00	12.97	0.00	12.97	\$648.68	\$0.00	100.00%	66	66	5.1	
245-Combined Proof	6.33	0.00	0.00	6.33	0.00	6.33	\$316.41	\$0.00	100.00%				
250-Proof Assembly	5.94	0.00	0.00	5.94	0.00	5.94	\$297.11	\$0.00	100.00%				
301-Dylux Proof	35.22	0.00	0.00	35.22	0.00	35.22	\$1,760.82	\$0.00	100.00%	6,853	6,846	194.4	0.1%
302-Color Key	16.49	0.00	0.00	16.49	0.00	16.49	\$824.47	\$0.00	100.00%	62	61	3.7	1.6%
<i>Work Center Totals</i>	76.95	0.00	0.00	76.95	0.00	76.95	\$3,847.49	\$0.00	100.00%				
Work-Center-ID: 398-Conv Prepress Indirect Labor													
950-Delays	0.00	0.00	0.00	0.00	0.40	0.40	\$0.00	\$3.96	0.00%				
952-No Work	0.00	0.00	0.00	0.00	1.72	1.72	\$0.00	\$17.23	0.00%				
953-Clean Up	0.00	0.00	0.00	0.00	0.59	0.59	\$0.00	\$5.87	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	2.21	2.21	\$0.00	\$22.10	0.00%				
955-Training	0.00	0.00	0.00	0.00	1.50	1.50	\$0.00	\$15.04	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.23	0.23	\$0.00	\$2.33	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	56.00	56.00	\$0.00	\$560.00	0.00%				
999-Break	0.00	0.00	0.00	0.00	1.00	1.00	\$0.00	\$10.01	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	63.66	63.66	\$0.00	\$636.54	0.00%				
Work-Center-ID: 401-Platemaking													
401-Frame Plating	4.97	0.00	0.00	4.97	0.00	4.97	\$223.65	\$0.00	100.00%	34	26	5.2	23.5%
<i>Work Center Totals</i>	4.97	0.00	0.00	4.97	0.00	4.97	\$223.65	\$0.00	100.00%				
Employee Totals:	251.94	0.00	0.33	251.94	63.99	315.93	\$13,422.25	\$654.87	79.75%	Payroll Hours: 315.93			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 300-Plating Totals:	552.64	0.00	2.09	569.67	129.58	699.24	\$31,520.16	\$1,389.95	81.47%			Payroll Hours:	699.24

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 400-Electronic Prepress													
Employee-ID: 4001 Pat Smith													
Work-Center-ID: 110-Electronic Stripping													
155-File Manipulation	1.00	0.00	0.00	1.00	0.00	1.00	\$125.00	\$0.00	100.00%				
<i>Work Center Totals</i>	1.00	0.00	0.00	1.00	0.00	1.00	\$125.00	\$0.00	100.00%				
Work-Center-ID: 301-Stripping													
201-Half Tone	1.49	0.00	0.00	1.49	0.00	1.49	\$81.99	\$0.00	100.00%	14	14	9.4	
300-Stripping	3.18	0.00	0.00	3.18	0.00	3.18	\$174.92	\$0.00	100.00%	19	19	6.0	
<i>Work Center Totals</i>	4.67	0.00	0.00	4.67	0.00	4.67	\$256.91	\$0.00	100.00%				
Work-Center-ID: 302-Proofing													
245-Combined Proof	2.66	0.00	0.00	2.66	0.00	2.66	\$133.17	\$0.00	100.00%	20	20	7.5	
250-Proof Assembly	0.82	0.00	0.00	0.82	0.00	0.82	\$40.81	\$0.00	100.00%				
301-Dylux Proof	0.50	0.00	0.00	0.50	0.00	0.50	\$25.00	\$0.00	100.00%	1			
303-Match Print	2.00	0.00	0.00	2.00	0.00	2.00	\$100.00	\$0.00	100.00%	4			
<i>Work Center Totals</i>	5.98	0.00	0.00	5.98	0.00	5.98	\$298.98	\$0.00	100.00%				
Work-Center-ID: 398-Conv Prepress Indirect Labor													
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.24	0.24	\$0.00	\$2.43	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	0.24	0.24	\$0.00	\$2.43	0.00%				
Work-Center-ID: 401-Platemaking													
401-Frame Plating	42.80	0.00	1.00	51.13	0.00	51.13	\$2,300.76	\$0.00	100.00%	410	402	7.9	2.0%
402-Step and Repeat Plating	27.69	0.00	2.56	27.94	3.04	30.98	\$1,257.18	\$136.82	90.18%	178	177	5.7	0.6%
403-Plate Checking	14.51	0.00	0.00	17.11	0.00	17.11	\$769.89	\$0.00	100.00%	278	278	16.2	
<i>Work Center Totals</i>	85.00	0.00	3.56	96.17	3.04	99.21	\$4,327.83	\$136.82	96.94%				
Work-Center-ID: 498-Platemaking Indirect Labor													
950-Delays	0.00	0.00	0.00	0.00	0.92	0.92	\$0.00	\$9.22	0.00%				
952-No Work	0.00	0.00	0.00	0.00	5.51	5.51	\$0.00	\$55.07	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	1.30	1.30	\$0.00	\$13.03	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	2.62	2.62	\$0.00	\$26.24	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	48.00	48.00	\$0.00	\$480.00	0.00%				
999-Break	0.00	0.00	0.00	0.00	1.10	1.10	\$0.00	\$10.99	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	59.46	59.46	\$0.00	\$594.55	0.00%				
Employee Totals:	96.65	0.00	3.56	107.82	62.74	170.56	\$5,008.72	\$733.80	63.22%	Payroll Hours: 170.56			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 4002 Janice Harvey													
Work-Center-ID: 401-Platemaking													
401-Frame Plating	36.49	0.00	5.95	36.49	7.61	44.10	\$1,642.01	\$342.44	82.74%	288	275	6.2	4.5%
402-Step and Repeat Plating	21.18	0.00	0.00	21.18	0.00	21.18	\$953.28	\$0.00	100.00%	128	128	6.0	
403-Plate Checking	35.50	0.00	3.48	37.43	2.11	39.54	\$1,684.29	\$95.11	94.65%	603	603	15.2	
<i>Work Center Totals</i>	93.17	0.00	9.43	95.10	9.72	104.82	\$4,279.58	\$437.55	90.72%				
Work-Center-ID: 498-Platemaking Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	0.46	0.46	\$0.00	\$4.64	0.00%				
953-Clean Up	0.00	0.00	0.00	0.00	0.75	0.75	\$0.00	\$7.50	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	3.33	3.33	\$0.00	\$33.34	0.00%				
955-Training	0.00	0.00	0.00	0.00	1.02	1.02	\$0.00	\$10.21	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	1.90	1.90	\$0.00	\$18.99	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	16.00	16.00	\$0.00	\$160.00	0.00%				
999-Break	0.00	0.00	0.00	0.00	0.89	0.89	\$0.00	\$8.93	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	24.36	24.36	\$0.00	\$243.61	0.00%				
Employee Totals:	93.17	0.00	9.43	95.10	34.08	129.19	\$4,279.58	\$681.16	73.62%	Payroll Hours: 129.19			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 4003 Chad Franklin													
Work-Center-ID: 401-Platemaking													
401-Frame Plating	72.26	0.00	5.75	74.64	3.37	78.01	\$3,358.74	\$151.52	95.68%	266	265	3.4	0.4%
402-Step and Repeat Plating	6.60	0.00	0.00	6.60	0.00	6.60	\$297.21	\$0.00	100.00%	39	35	5.3	10.3%
403-Plate Checking	10.87	0.00	0.00	10.87	0.00	10.87	\$489.22	\$0.00	100.00%	182	182	16.7	
<i>Work Center Totals</i>	89.73	0.00	5.75	92.11	3.37	95.48	\$4,145.17	\$151.52	96.47%				
Work-Center-ID: 498-Platemaking Indirect Labor													
950-Delays	0.00	0.00	0.00	0.00	1.27	1.27	\$0.00	\$12.66	0.00%				
952-No Work	0.00	0.00	0.00	0.00	1.55	1.55	\$0.00	\$15.47	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	3.54	3.54	\$0.00	\$35.44	0.00%				
955-Training	0.00	0.00	0.00	0.00	3.50	3.50	\$0.00	\$35.00	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.42	0.42	\$0.00	\$4.22	0.00%				
990-Paid Leave/Vacation/Sick	8.08	0.00	0.00	8.08	34.31	42.40	\$80.83	\$343.14	19.07%				
999-Break	0.00	0.00	0.00	0.00	0.43	0.43	\$0.00	\$4.27	0.00%				
<i>Work Center Totals</i>	8.08	0.00	0.00	8.08	45.02	53.10	\$80.83	\$450.20	15.22%				
Employee Totals:	97.81	0.00	5.75	100.20	48.39	148.59	\$4,226.00	\$601.72	67.43%	Payroll Hours: 148.59			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non- Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 400-Plating Totals:	287.64	0.00	18.74	303.12	145.21	448.33	\$13,514.30	\$2,016.68	67.61%			Payroll Hours:	448.33

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 500-Sheetfed Press													
Employee-ID: 5001 Gary Miller													
Work-Center-ID: 501-228 Sheetfed Press													
501-Makeready Straight	6.34	0.00	0.00	6.34	0.00	6.34	\$677.95	\$0.00	100.00%	2,004	2,004	316.3	
502-Makeready Perfector	1.76	0.00	0.00	1.76	0.00	1.76	\$187.82	\$0.00	100.00%	4	4	2.3	
503-Run Straight	9.30	0.00	0.00	9.30	0.00	9.30	\$994.56	\$0.00	100.00%	40,410	38,000	4,088.2	6.0%
504-Run Perfector	2.61	0.00	0.00	2.61	0.00	2.61	\$279.54	\$0.00	100.00%	12,100	11,000	4,210.5	9.1%
505-Wash Up	3.94	0.00	0.00	3.94	0.00	3.94	\$421.10	\$0.00	100.00%	4	4	1.0	
550-Wait for Plates	1.51	0.00	0.00	1.51	0.00	1.51	\$161.72	\$0.00	100.00%				
554-Mix Ink	0.50	0.00	0.00	0.50	0.00	0.50	\$53.47	\$0.00	100.00%				
<i>Work Center Totals</i>	25.95	0.00	0.00	25.95	0.00	25.95	\$2,776.16	\$0.00	100.00%				
Work-Center-ID: 502-428 Sheetfed Press													
501-Makeready Straight	14.47	0.00	2.54	14.47	2.54	17.01	\$2,864.91	\$502.09	85.09%	85	71	4.2	16.5%
503-Run Straight	22.39	0.00	0.84	22.39	0.84	23.23	\$4,433.17	\$166.26	96.39%	125,350	121,575	5,233.7	3.0%
505-Wash Up	9.19	0.00	0.00	9.19	0.00	9.19	\$1,819.11	\$0.00	100.00%	25	25	2.7	
550-Wait for Plates	3.11	0.00	0.92	3.11	0.92	4.03	\$615.51	\$182.10	77.17%				
552-Wait for Ink	1.34	0.00	0.00	1.34	0.00	1.34	\$264.77	\$0.00	100.00%				
553-Wait For Customer OK	1.52	0.00	0.43	1.52	0.43	1.95	\$300.41	\$85.79	77.79%				
<i>Work Center Totals</i>	52.01	0.00	4.73	52.01	4.73	56.74	\$10,297.88	\$936.24	91.67%				
Work-Center-ID: 503-LS 640C													
501-Makeready Straight	7.45	0.00	0.00	7.45	1.75	9.20	\$1,810.05	\$426.05	80.95%	2,132	2,132	231.7	
503-Run Straight	37.12	0.00	1.01	37.12	1.01	38.13	\$9,020.77	\$245.09	97.35%	291,550	287,950	7,551.6	1.2%
505-Wash Up	2.72	0.00	0.00	2.72	0.00	2.72	\$661.42	\$0.00	100.00%	6	6	2.2	
550-Wait for Plates	0.82	0.00	0.00	0.82	0.00	0.82	\$198.19	\$0.00	100.00%				
553-Wait For Customer OK	0.82	0.00	0.00	0.82	0.00	0.82	\$199.41	\$0.00	100.00%				
<i>Work Center Totals</i>	48.93	0.00	1.01	48.93	2.76	51.69	\$11,889.84	\$671.14	94.66%				
Work-Center-ID: 504-540 Sheetfed Press													
501-Makeready Straight	9.00	0.00	0.00	9.00	0.00	9.00	\$1,818.00	\$0.00	100.00%	1	1	0.1	
505-Wash Up	0.33	0.00	0.00	0.33	0.00	0.33	\$67.33	\$0.00	100.00%	1	1	3.0	
<i>Work Center Totals</i>	9.33	0.00	0.00	9.33	0.00	9.33	\$1,885.33	\$0.00	100.00%				
Work-Center-ID: 506-240 Sheetfed Press													
501-Makeready Straight	4.35	0.00	0.00	4.35	0.00	4.35	\$413.25	\$0.00	100.00%	3	3	0.7	
503-Run Straight	7.03	0.00	0.00	7.03	0.00	7.03	\$668.16	\$0.00	100.00%	71,708	71,708	10,195.5	
505-Wash Up	1.12	0.00	0.00	1.12	0.00	1.12	\$106.07	\$0.00	100.00%	2	2	1.8	
<i>Work Center Totals</i>	12.50	0.00	0.00	12.50	0.00	12.50	\$1,187.48	\$0.00	100.00%				
Work-Center-ID: 507-Multilith													
501-Makeready Straight	1.08	0.00	0.00	1.08	0.00	1.08	\$48.75	\$0.00	100.00%	50	52	48.0	-4.0%
503-Run Straight	0.75	0.00	0.00	0.75	0.00	0.75	\$33.75	\$0.00	100.00%	919	919	1,225.3	
505-Wash Up	0.67	0.00	0.00	0.67	0.00	0.67	\$30.00	\$0.00	100.00%	1	1	1.5	

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
<i>Work Center Totals</i>	2.50	0.00	0.00	2.50	0.00	2.50	\$112.50	\$0.00	100.00%				
Work-Center-ID: 591-Sheetfed Press Helper													
598-Second Pressman	16.02	0.00	0.00	16.02	0.00	16.02	\$160.19	\$0.00	100.00%				
599-Helper	0.99	0.00	0.00	0.99	0.00	0.99	\$9.88	\$0.00	100.00%				
<i>Work Center Totals</i>	17.01	0.00	0.00	17.01	0.00	17.01	\$170.07	\$0.00	100.00%				
Work-Center-ID: 598-Sheetfed Press Indirect Labor													
950-Delays	0.00	0.00	0.00	0.00	2.18	2.18	\$0.00	\$21.77	0.00%				
952-No Work	0.00	0.00	0.00	0.00	0.89	0.89	\$0.00	\$8.92	0.00%				
955-Training	0.00	0.00	0.00	0.00	1.46	1.46	\$0.00	\$14.63	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.86	0.86	\$0.00	\$8.60	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	36.98	36.98	\$0.00	\$369.83	0.00%				
999-Break	0.00	0.00	0.00	0.00	0.50	0.50	\$0.00	\$5.00	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	42.88	42.88	\$0.00	\$428.75	0.00%				
Employee Totals:	168.22	0.00	5.74	168.22	50.37	218.59	\$28,319.26	\$2,036.13	76.96%	Payroll Hours: 218.59			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 5002 Steve Larsen													
Work-Center-ID: 501-228 Sheetfed Press													
501-Makeready Straight	1.39	0.00	0.00	1.39	0.00	1.39	\$149.00	\$0.00	100.00%	7	7	5.0	
503-Run Straight	3.26	0.00	0.00	3.26	0.00	3.26	\$348.73	\$0.00	100.00%	11,000	10,650	3,267.7	3.2%
505-Wash Up	1.33	0.00	0.00	1.33	0.00	1.33	\$141.96	\$0.00	100.00%	4	4	3.0	
551-Wait for Stock	0.00	0.00	0.00	0.00	0.50	0.50	\$0.00	\$53.97	0.00%				
<i>Work Center Totals</i>	5.98	0.00	0.00	5.98	0.50	6.48	\$639.69	\$53.97	92.22%				
Work-Center-ID: 502-428 Sheetfed Press													
501-Makeready Straight	20.37	0.00	3.49	22.04	1.82	23.86	\$4,364.36	\$360.20	92.38%	106	89	3.7	16.0%
503-Run Straight	40.33	0.00	0.00	40.33	0.00	40.33	\$7,985.70	\$0.00	100.00%	175,350	162,896	4,038.9	7.1%
505-Wash Up	8.50	0.00	0.00	8.50	0.00	8.50	\$1,682.38	\$0.00	100.00%	24	24	2.8	
551-Wait for Stock	0.80	0.00	0.00	0.80	0.00	0.80	\$157.91	\$0.00	100.00%				
552-Wait for Ink	0.32	0.00	0.00	0.32	0.00	0.32	\$63.36	\$0.00	100.00%				
553-Wait For Customer OK	6.28	0.00	0.00	6.28	0.00	6.28	\$1,244.17	\$0.00	100.00%				
554-Mix Ink	1.46	0.00	0.00	1.46	0.00	1.46	\$289.91	\$0.00	100.00%				
<i>Work Center Totals</i>	78.07	0.00	3.49	79.74	1.82	81.56	\$15,787.79	\$360.20	97.77%				
Work-Center-ID: 504-540 Sheetfed Press													
501-Makeready Straight	2.01	0.00	0.00	2.01	0.00	2.01	\$406.14	\$0.00	100.00%	2	2	1.0	
503-Run Straight	3.03	0.00	0.00	3.03	0.00	3.03	\$612.06	\$0.00	100.00%	5,400	5,000	1,650.2	7.4%
505-Wash Up	2.03	0.00	0.00	2.03	0.00	2.03	\$410.06	\$0.00	100.00%	4	4	2.0	
<i>Work Center Totals</i>	7.07	0.00	0.00	7.07	0.00	7.07	\$1,428.26	\$0.00	100.00%				
Work-Center-ID: 505-L528													
501-Makeready Straight	3.28	0.00	0.00	3.28	0.00	3.28	\$583.98	\$0.00	100.00%	15	15	4.6	
503-Run Straight	3.11	0.00	0.00	3.11	0.00	3.11	\$552.89	\$0.00	100.00%	11,450	11,000	3,541.4	3.9%
505-Wash Up	1.37	0.00	0.00	1.37	0.00	1.37	\$243.02	\$0.00	100.00%	5	5	3.7	
<i>Work Center Totals</i>	7.75	0.00	0.00	7.75	0.00	7.75	\$1,379.89	\$0.00	100.00%				
Work-Center-ID: 506-240 Sheetfed Press													
501-Makeready Straight	3.67	0.00	0.00	3.67	0.00	3.67	\$348.65	\$0.00	100.00%	660			
503-Run Straight	2.02	0.00	0.00	2.02	0.00	2.02	\$191.90	\$0.00	100.00%	5,624	4,584	2,269.3	18.5%
505-Wash Up	0.52	0.00	0.00	0.52	0.00	0.52	\$49.40	\$0.00	100.00%				
<i>Work Center Totals</i>	6.21	0.00	0.00	6.21	0.00	6.21	\$589.95	\$0.00	100.00%				
Work-Center-ID: 507-Multilith													
501-Makeready Straight	0.30	0.00	0.00	0.30	0.00	0.30	\$13.50	\$0.00	100.00%	48			
503-Run Straight	2.00	0.00	0.00	2.00	0.00	2.00	\$90.00	\$0.00	100.00%	15,555	15,000	7,500.0	3.6%
<i>Work Center Totals</i>	2.30	0.00	0.00	2.30	0.00	2.30	\$103.50	\$0.00	100.00%				
Work-Center-ID: 591-Sheetfed Press Helper													
598-Second Pressman	31.74	0.00	0.00	31.74	8.02	39.76	\$317.38	\$80.20	79.83%				
599-Helper	0.00	0.00	0.00	0.00	18.05	18.05	\$0.00	\$180.53	0.00%				
<i>Work Center Totals</i>	31.74	0.00	0.00	31.74	26.07	57.81	\$317.38	\$260.73	54.90%				

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Work-Center-ID: 598-Sheetfed Press Indirect Labor													
950-Delays	0.00	0.00	0.00	0.00	1.07	1.07	\$0.00	\$10.67	0.00%				
952-No Work	0.00	0.00	0.00	0.00	0.68	0.68	\$0.00	\$6.81	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	1.27	1.27	\$0.00	\$12.68	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	3.86	3.86	\$0.00	\$38.56	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	8.00	8.00	\$0.00	\$80.00	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	14.87	14.87	\$0.00	\$148.72	0.00%				
Work-Center-ID: 601-526 Half Web													
667-Run Sheeter	23.00	0.00	0.00	23.00	0.00	23.00	\$2,760.00	\$0.00	100.00%	510,713	339,668	14,768.2	33.5%
<i>Work Center Totals</i>	23.00	0.00	0.00	23.00	0.00	23.00	\$2,760.00	\$0.00	100.00%				
Work-Center-ID: 700-Wholenberg Cutter													
701-Setup	1.68	0.00	0.00	1.68	0.00	1.68	\$121.20	\$0.00	100.00%	3	3	1.8	
702-Cutting	12.40	0.00	0.00	12.40	0.00	12.40	\$893.04	\$0.00	100.00%	92,590	92,565	7,462.9	0.0%
<i>Work Center Totals</i>	14.09	0.00	0.00	14.09	0.00	14.09	\$1,014.24	\$0.00	100.00%				
Work-Center-ID: 701-T66 Folder													
701-Setup	3.58	0.00	0.00	3.58	0.00	3.58	\$189.91	\$0.00	100.00%	4	4	1.1	
703-Folding	13.83	0.00	0.00	13.83	0.00	13.83	\$733.18	\$0.00	100.00%	124,750	123,950	8,960.2	0.6%
<i>Work Center Totals</i>	17.42	0.00	0.00	17.42	0.00	17.42	\$923.09	\$0.00	100.00%				
Work-Center-ID: 705-Shrink Wrapper													
707-Shrink Wrapping	5.00	0.00	0.00	5.00	0.00	5.00	\$260.00	\$0.00	100.00%	2,500	2,500	500.0	
<i>Work Center Totals</i>	5.00	0.00	0.00	5.00	0.00	5.00	\$260.00	\$0.00	100.00%				
Work-Center-ID: 720-Chandler Price Diecutter													
701-Setup	1.50	0.00	0.00	1.50	0.00	1.50	\$105.00	\$0.00	100.00%	2	2	1.3	
702-Cutting	3.50	0.00	0.00	3.50	0.00	3.50	\$245.00	\$0.00	100.00%	21,500	21,500	6,142.9	
<i>Work Center Totals</i>	5.00	0.00	0.00	5.00	0.00	5.00	\$350.00	\$0.00	100.00%				
Employee Totals:	203.62	0.00	3.49	205.29	43.27	248.56	\$25,553.79	\$823.62	82.59%	Payroll Hours: 248.56			

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Employee-ID: 5003 Don Snider													
Work-Center-ID: 502-428 Sheetfed Press													
501-Makeready Straight	15.83	0.00	0.87	15.83	0.87	16.69	\$3,133.47	\$171.88	94.80%	161	161	9.6	
503-Run Straight	33.76	0.00	0.00	33.76	0.00	33.76	\$6,683.93	\$0.00	100.00%	177,779	169,774	5,029.3	4.5%
505-Wash Up	10.88	0.00	0.00	10.88	0.00	10.88	\$2,153.89	\$0.00	100.00%	34	34	3.1	
551-Wait for Stock	0.55	0.00	0.00	0.55	0.00	0.55	\$108.90	\$0.00	100.00%				
553-Wait For Customer OK	4.07	0.00	0.58	4.07	0.58	4.65	\$806.08	\$115.45	87.47%				
<i>Work Center Totals</i>	65.08	0.00	1.45	65.08	1.45	66.53	\$12,886.27	\$287.33	97.82%				
Work-Center-ID: 503-LS 640C													
501-Makeready Straight	2.80	0.00	0.00	2.80	0.00	2.80	\$680.47	\$0.00	100.00%	4	4	1.4	
502-Makeready Perfector	1.42	0.00	0.74	1.42	0.74	2.16	\$345.59	\$178.95	65.89%	12	12	5.6	
503-Run Straight	6.69	0.00	0.00	6.69	0.00	6.69	\$1,626.06	\$0.00	100.00%	32,600	28,500	4,259.1	12.6%
504-Run Perfector	3.75	0.00	0.00	3.75	0.00	3.75	\$911.40	\$0.00	100.00%	19,000	18,750	4,999.2	1.3%
505-Wash Up	4.23	0.00	0.00	4.23	0.00	4.23	\$1,026.95	\$0.00	100.00%	8	8	1.9	
550-Wait for Plates	0.00	0.00	1.14	0.00	1.14	1.14	\$0.00	\$276.68	0.00%				
553-Wait For Customer OK	0.95	0.00	0.00	0.95	0.00	0.95	\$231.53	\$0.00	100.00%				
<i>Work Center Totals</i>	19.84	0.00	1.88	19.84	1.88	21.72	\$4,822.00	\$455.63	91.37%				
Work-Center-ID: 504-540 Sheetfed Press													
501-Makeready Straight	10.20	0.00	0.00	10.20	0.00	10.20	\$2,060.40	\$0.00	100.00%	8	8	0.8	
503-Run Straight	29.30	0.00	0.00	29.30	0.00	29.30	\$5,918.60	\$0.00	100.00%	47,802	47,738	1,629.3	0.1%
505-Wash Up	4.67	0.00	0.00	4.67	0.00	4.67	\$942.67	\$0.00	100.00%	15	15	3.2	
<i>Work Center Totals</i>	44.17	0.00	0.00	44.17	0.00	44.17	\$8,921.67	\$0.00	100.00%				
Work-Center-ID: 591-Sheetfed Press Helper													
598-Second Pressman	15.62	0.00	0.00	15.62	7.00	22.62	\$156.22	\$70.00	69.06%				
599-Helper	22.02	0.00	0.00	22.02	32.09	54.11	\$220.24	\$320.89	40.70%				
<i>Work Center Totals</i>	37.65	0.00	0.00	37.65	39.09	76.73	\$376.46	\$390.89	49.06%				
Work-Center-ID: 598-Sheetfed Press Indirect Labor													
950-Delays	0.00	0.00	0.00	0.00	1.10	1.10	\$0.00	\$10.96	0.00%				
952-No Work	0.00	0.00	0.00	0.00	0.22	0.22	\$0.00	\$2.21	0.00%				
953-Clean Up	0.00	0.00	0.00	0.00	0.59	0.59	\$0.00	\$5.93	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	1.68	1.68	\$0.00	\$16.84	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	1.19	1.19	\$0.00	\$11.94	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	10.00	10.00	\$0.00	\$100.00	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	14.79	14.79	\$0.00	\$147.88	0.00%				
Work-Center-ID: 601-526 Half Web													
667-Run Sheeter	30.52	0.00	0.00	30.52	0.00	30.52	\$3,662.40	\$0.00	100.00%	25,981	24,856	814.4	4.3%
<i>Work Center Totals</i>	30.52	0.00	0.00	30.52	0.00	30.52	\$3,662.40	\$0.00	100.00%				
Work-Center-ID: 700-Wholenberg Cutter													
701-Setup	1.00	0.00	0.00	1.00	0.00	1.00	\$72.00	\$0.00	100.00%	3	3	3.0	

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
702-Cutting	1.50	0.00	0.00	1.50	0.00	1.50	\$108.00	\$0.00	100.00%	31,000	31,000	20,666.7	
<i>Work Center Totals</i>	2.50	0.00	0.00	2.50	0.00	2.50	\$180.00	\$0.00	100.00%				
Work-Center-ID: 701-T66 Folder													
701-Setup	0.75	0.00	0.00	0.75	0.00	0.75	\$39.75	\$0.00	100.00%				
703-Folding	1.75	0.00	0.00	1.75	0.00	1.75	\$92.75	\$0.00	100.00%	31,000	31,000	17,714.3	
<i>Work Center Totals</i>	2.50	0.00	0.00	2.50	0.00	2.50	\$132.50	\$0.00	100.00%				
Work-Center-ID: 702-Mueller Stitcher													
701-Setup	1.00	0.00	0.00	1.00	0.00	1.00	\$119.00	\$0.00	100.00%	3	3	3.0	
710-Stitching/Trimming	1.83	0.00	0.00	1.83	0.00	1.83	\$218.16	\$0.00	100.00%	10,000	10,000	5,454.6	
953-Clean Up	1.00	0.00	0.00	1.00	0.00	1.00	\$119.00	\$0.00	100.00%				
<i>Work Center Totals</i>	3.83	0.00	0.00	3.83	0.00	3.83	\$456.16	\$0.00	100.00%				
Employee Totals:	206.09	0.00	3.33	206.09	57.20	263.29	\$31,437.46	\$1,281.73	78.27%	Payroll Hours: 263.29			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 5004 Mark Kessler													
Work-Center-ID: 501-228 Sheetfed Press													
501-Makeready Straight	2.77	0.00	0.00	2.77	0.00	2.77	\$296.86	\$0.00	100.00%	12	12	4.3	
503-Run Straight	3.60	0.00	0.00	3.60	0.00	3.60	\$384.72	\$0.00	100.00%	20,800	19,150	5,326.1	7.9%
505-Wash Up	2.77	0.00	0.00	2.77	0.00	2.77	\$295.85	\$0.00	100.00%				
550-Wait for Plates	0.85	0.00	0.00	0.85	0.00	0.85	\$90.65	\$0.00	100.00%				
552-Wait for Ink	0.41	0.00	0.00	0.41	0.00	0.41	\$44.02	\$0.00	100.00%				
<i>Work Center Totals</i>	10.39	0.00	0.00	10.39	0.00	10.39	\$1,112.10	\$0.00	100.00%				
Work-Center-ID: 502-428 Sheetfed Press													
501-Makeready Straight	1.22	0.00	0.00	1.22	0.00	1.22	\$242.49	\$0.00	100.00%	6	6	4.9	
503-Run Straight	2.59	0.00	0.00	2.59	0.00	2.59	\$513.69	\$0.00	100.00%	28,000	28,250	10,888.8	-0.9%
<i>Work Center Totals</i>	3.82	0.00	0.00	3.82	0.00	3.82	\$756.18	\$0.00	100.00%				
Work-Center-ID: 503-LS 640C													
501-Makeready Straight	3.17	0.00	0.00	3.17	0.00	3.17	\$770.17	\$0.00	100.00%	13	13	4.1	
503-Run Straight	2.22	0.00	0.00	2.22	0.00	2.22	\$538.66	\$0.00	100.00%	8,500	1,325	597.7	84.4%
505-Wash Up	1.06	0.00	0.00	1.06	0.00	1.06	\$256.51	\$0.00	100.00%	4	4	3.8	
550-Wait for Plates	0.51	0.00	0.00	0.51	0.00	0.51	\$124.08	\$0.00	100.00%				
551-Wait for Stock	0.41	0.00	0.00	0.41	0.00	0.41	\$99.29	\$0.00	100.00%				
553-Wait For Customer OK	0.49	0.00	0.00	0.49	0.00	0.49	\$119.53	\$0.00	100.00%				
<i>Work Center Totals</i>	7.85	0.00	0.00	7.85	0.00	7.85	\$1,908.24	\$0.00	100.00%				
Work-Center-ID: 504-540 Sheetfed Press													
503-Run Straight	8.00	0.00	0.00	8.00	0.00	8.00	\$1,616.00	\$0.00	100.00%	2,000	2,000	250.0	
<i>Work Center Totals</i>	8.00	0.00	0.00	8.00	0.00	8.00	\$1,616.00	\$0.00	100.00%				
Work-Center-ID: 507-Multilith													
503-Run Straight	24.00	0.00	0.00	24.00	0.00	24.00	\$1,080.00	\$0.00	100.00%	202,427	200,029	8,334.5	1.2%
<i>Work Center Totals</i>	24.00	0.00	0.00	24.00	0.00	24.00	\$1,080.00	\$0.00	100.00%				
Work-Center-ID: 591-Sheetfed Press Helper													
598-Second Pressman	34.99	0.00	0.00	34.99	31.92	66.91	\$349.92	\$319.19	52.30%				
599-Helper	18.44	0.00	0.00	18.44	23.93	42.37	\$184.39	\$239.27	43.52%				
<i>Work Center Totals</i>	53.43	0.00	0.00	53.43	55.85	109.28	\$534.31	\$558.46	48.89%				
Work-Center-ID: 598-Sheetfed Press Indirect Labor													
954-Meeting	0.00	0.00	0.00	0.00	1.36	1.36	\$0.00	\$13.56	0.00%				
955-Training	0.00	0.00	0.00	0.00	1.99	1.99	\$0.00	\$19.85	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.40	0.40	\$0.00	\$4.04	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	16.00	16.00	\$0.00	\$160.00	0.00%				
999-Break	0.00	0.00	0.00	0.00	0.79	0.79	\$0.00	\$7.86	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	20.53	20.53	\$0.00	\$205.31	0.00%				
Work-Center-ID: 702-Mueller Stitcher													
701-Setup	1.50	0.00	0.00	1.50	0.00	1.50	\$178.50	\$0.00	100.00%	3	3	2.0	

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non- Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
710-Stitching/Trimming	3.50	0.00	0.00	3.50	0.00	3.50	\$416.50	\$0.00	100.00%	22,000	22,000	6,285.7	
953-Clean Up	1.00	0.00	0.00	1.00	0.00	1.00	\$119.00	\$0.00	100.00%				
<i>Work Center Totals</i>	6.00	0.00	0.00	6.00	0.00	6.00	\$714.00	\$0.00	100.00%				
Work-Center-ID: 900-Warehouse/Packing													
900-Box Pack	1.75	0.00	0.00	1.75	0.00	1.75	\$26.25	\$0.00	100.00%	10,000	10,000	5,714.3	
<i>Work Center Totals</i>	1.75	0.00	0.00	1.75	0.00	1.75	\$26.25	\$0.00	100.00%				
Employee Totals:	115.25	0.00	0.00	115.25	76.38	191.62	\$7,747.08	\$763.77	60.14%	Payroll Hours: 191.62			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 5005 Scott Zimmerman													
Work-Center-ID: 501-228 Sheetfed Press													
501-Makeready Straight	3.70	0.00	0.00	3.70	0.00	3.70	\$396.40	\$0.00	100.00%	21	21	5.7	
503-Run Straight	8.00	0.00	0.00	8.00	0.00	8.00	\$856.00	\$0.00	100.00%	65,500	64,450	8,056.3	1.6%
505-Wash Up	2.03	0.00	0.00	2.03	0.00	2.03	\$217.21	\$0.00	100.00%	1	1	0.5	
553-Wait For Customer OK	0.64	0.00	0.00	0.64	0.00	0.64	\$68.45	\$0.00	100.00%				
<i>Work Center Totals</i>	14.37	0.00	0.00	14.37	0.00	14.37	\$1,538.06	\$0.00	100.00%				
Work-Center-ID: 502-428 Sheetfed Press													
501-Makeready Straight	12.40	0.00	0.00	12.40	0.00	12.40	\$2,455.00	\$0.00	100.00%	48	48	3.9	
503-Run Straight	35.07	0.00	0.00	35.07	0.00	35.07	\$6,944.72	\$0.00	100.00%	228,000	211,035	6,016.8	7.4%
505-Wash Up	10.10	0.00	0.00	10.10	0.00	10.10	\$1,999.42	\$0.00	100.00%	28	28	2.8	
551-Wait for Stock	0.84	0.00	0.00	0.84	0.00	0.84	\$165.71	\$0.00	100.00%				
552-Wait for Ink	1.75	0.00	0.00	1.75	0.00	1.75	\$346.56	\$0.00	100.00%				
553-Wait For Customer OK	2.08	0.00	0.00	2.08	0.00	2.08	\$411.84	\$0.00	100.00%				
<i>Work Center Totals</i>	62.24	0.00	0.00	62.24	0.00	62.24	\$12,323.25	\$0.00	100.00%				
Work-Center-ID: 504-540 Sheetfed Press													
503-Run Straight	96.40	0.00	0.00	96.40	0.00	96.40	\$19,472.13	\$0.00	100.00%	661,550	610,025	6,328.3	7.8%
<i>Work Center Totals</i>	96.40	0.00	0.00	96.40	0.00	96.40	\$19,472.13	\$0.00	100.00%				
Work-Center-ID: 505-L528													
503-Run Straight	2.40	0.00	0.00	2.40	0.00	2.40	\$426.65	\$0.00	100.00%	12,000	11,000	4,589.3	8.3%
505-Wash Up	1.42	0.00	0.00	1.42	0.00	1.42	\$252.12	\$0.00	100.00%	4	4	2.8	
<i>Work Center Totals</i>	3.81	0.00	0.00	3.81	0.00	3.81	\$678.77	\$0.00	100.00%				
Work-Center-ID: 591-Sheetfed Press Helper													
598-Second Pressman	8.14	0.00	0.00	8.14	7.05	15.19	\$81.36	\$70.53	53.57%				
599-Helper	0.00	0.00	0.00	0.00	32.55	32.55	\$0.00	\$325.48	0.00%				
<i>Work Center Totals</i>	8.14	0.00	0.00	8.14	39.60	47.74	\$81.36	\$396.01	17.04%				
Work-Center-ID: 598-Sheetfed Press Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	2.34	2.34	\$0.00	\$23.36	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	1.46	1.46	\$0.00	\$14.56	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.67	0.67	\$0.00	\$6.67	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	21.35	21.35	\$0.00	\$213.50	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	25.81	25.81	\$0.00	\$258.09	0.00%				
Work-Center-ID: 900-Warehouse/Packing													
900-Box Pack	6.50	0.00	0.00	6.50	0.00	6.50	\$97.50	\$0.00	100.00%	32,000	32,000	4,923.1	
<i>Work Center Totals</i>	6.50	0.00	0.00	6.50	0.00	6.50	\$97.50	\$0.00	100.00%				
Employee Totals:	191.46	0.00	0.00	191.46	65.41	256.87	\$34,191.07	\$654.10	74.54%	Payroll Hours: 256.87			

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Employee-ID: 5006 Gordy Jacobsen													
Work-Center-ID: 501-228 Sheetfed Press													
501-Makeready Straight	1.31	0.00	0.00	1.31	0.00	1.31	\$140.56	\$0.00	100.00%	6	6	4.6	
503-Run Straight	11.50	0.00	0.00	11.50	0.00	11.50	\$1,230.88	\$0.00	100.00%	100,650	100,000	8,692.9	0.6%
505-Wash Up	3.02	0.00	0.00	3.02	0.00	3.02	\$322.65	\$0.00	100.00%	9	9	3.0	
<i>Work Center Totals</i>	15.83	0.00	0.00	15.83	0.00	15.83	\$1,694.09	\$0.00	100.00%				
Work-Center-ID: 502-428 Sheetfed Press													
501-Makeready Straight	6.30	0.00	0.00	6.30	0.00	6.30	\$1,246.74	\$0.00	100.00%	29	29	4.6	
503-Run Straight	9.45	0.00	0.00	9.45	0.00	9.45	\$1,871.66	\$0.00	100.00%	61,400	58,850	6,225.7	4.2%
505-Wash Up	6.69	0.00	0.00	6.69	0.00	6.69	\$1,325.38	\$0.00	100.00%	20	20	3.0	
550-Wait for Plates	0.33	0.00	0.00	0.33	0.00	0.33	\$65.99	\$0.00	100.00%				
553-Wait For Customer OK	2.12	0.00	0.00	2.12	0.00	2.12	\$419.98	\$0.00	100.00%				
554-Mix Ink	0.93	0.00	0.00	0.93	0.00	0.93	\$184.26	\$0.00	100.00%				
<i>Work Center Totals</i>	25.83	0.00	0.00	25.83	0.00	25.83	\$5,114.01	\$0.00	100.00%				
Work-Center-ID: 503-LS 640C													
501-Makeready Straight	2.55	0.00	0.00	2.55	0.00	2.55	\$620.64	\$0.00	100.00%	16	16	6.3	
503-Run Straight	7.23	0.00	0.00	7.23	0.00	7.23	\$1,757.62	\$0.00	100.00%	37,650	36,700	5,074.0	2.5%
505-Wash Up	2.68	0.00	0.00	2.68	0.00	2.68	\$652.11	\$0.00	100.00%	8	8	3.0	
550-Wait for Plates	0.63	0.00	0.00	0.63	0.00	0.63	\$152.07	\$0.00	100.00%				
553-Wait For Customer OK	1.59	0.00	0.00	1.59	0.00	1.59	\$387.20	\$0.00	100.00%				
<i>Work Center Totals</i>	14.69	0.00	0.00	14.69	0.00	14.69	\$3,569.64	\$0.00	100.00%				
Work-Center-ID: 504-540 Sheetfed Press													
503-Run Straight	4.83	0.00	0.00	4.83	0.00	4.83	\$976.33	\$0.00	100.00%	1,000	1,000	206.9	
505-Wash Up	0.92	0.00	0.00	0.92	0.00	0.92	\$185.17	\$0.00	100.00%	1	1	1.1	
<i>Work Center Totals</i>	5.75	0.00	0.00	5.75	0.00	5.75	\$1,161.50	\$0.00	100.00%				
Work-Center-ID: 591-Sheetfed Press Helper													
599-Helper	7.96	0.00	0.00	7.96	24.72	32.68	\$79.59	\$247.23	24.35%				
<i>Work Center Totals</i>	7.96	0.00	0.00	7.96	24.72	32.68	\$79.59	\$247.23	24.35%				
Work-Center-ID: 598-Sheetfed Press Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	0.39	0.39	\$0.00	\$3.88	0.00%				
954-Meeting	0.62	0.00	0.00	0.62	0.00	0.62	\$6.21	\$0.00	100.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.73	0.73	\$0.00	\$7.30	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	26.25	26.25	\$0.00	\$262.50	0.00%				
<i>Work Center Totals</i>	0.62	0.00	0.00	0.62	27.37	27.99	\$6.21	\$273.68	2.22%				
Employee Totals:	70.68	0.00	0.00	70.68	52.09	122.77	\$11,625.04	\$520.91	57.57%	Payroll Hours: 122.77			

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Dept-ID: 500-Sheetfed Press Totals:	955.32	0.00	12.55	956.99	344.72	1,301.71	\$138,873.70	\$6,080.26	73.52%			Payroll Hours:	1,301.71

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 600-Web Press													
Employee-ID: 6001 Jim Schmidt													
Work-Center-ID: 601-526 Half Web													
505-Wash Up	3.85	0.00	0.00	3.85	0.00	3.85	\$461.46	\$0.00	100.00%	3	3	0.8	
655-M/R Sheeter	24.60	0.00	0.00	24.60	0.00	24.60	\$2,952.56	\$0.00	100.00%	10,000	10,000	406.4	
667-Run Sheeter	19.09	0.00	0.00	19.09	0.00	19.09	\$2,291.17	\$0.00	100.00%	8,000	7,000	366.6	12.5%
<i>Work Center Totals</i>	47.54	0.00	0.00	47.54	0.00	47.54	\$5,705.19	\$0.00	100.00%				
Work-Center-ID: 602-636 Full Web													
551-Wait for Stock	0.42	0.00	0.00	0.42	0.00	0.42	\$84.00	\$0.00	100.00%				
553-Wait For Customer OK	0.68	0.00	0.00	0.68	0.00	0.68	\$136.06	\$0.00	100.00%				
650-M/R Folder	1.68	0.00	0.00	1.68	0.00	1.68	\$336.56	\$0.00	100.00%				
655-M/R Sheeter	2.18	0.00	0.00	2.18	0.00	2.18	\$436.66	\$0.00	100.00%				
665-Run Folder	5.03	0.00	0.00	5.03	0.00	5.03	\$1,006.16	\$0.00	100.00%				
667-Run Sheeter	4.30	0.00	0.00	4.30	0.00	4.30	\$859.94	\$0.00	100.00%				
<i>Work Center Totals</i>	14.30	0.00	0.00	14.30	0.00	14.30	\$2,859.38	\$0.00	100.00%				
Work-Center-ID: 603-536 Full Web With Folder													
650-M/R Folder	7.16	0.00	0.00	7.16	0.00	7.16	\$1,574.24	\$0.00	100.00%				
665-Run Folder	12.67	0.00	0.00	12.67	0.00	12.67	\$2,787.21	\$0.00	100.00%				
<i>Work Center Totals</i>	19.82	0.00	0.00	19.82	0.00	19.82	\$4,361.45	\$0.00	100.00%				
Work-Center-ID: 690-Second Web Pressman													
598-Second Pressman	8.06	0.00	0.00	8.06	0.00	8.06	\$201.50	\$0.00	100.00%				
<i>Work Center Totals</i>	8.06	0.00	0.00	8.06	0.00	8.06	\$201.50	\$0.00	100.00%				
Work-Center-ID: 698-Web Press Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	4.28	4.28	\$0.00	\$42.82	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	2.54	2.54	\$0.00	\$25.46	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	1.92	1.92	\$0.00	\$19.18	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	24.00	24.00	\$0.00	\$240.00	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	32.74	32.74	\$0.00	\$327.46	0.00%				
Work-Center-ID: 700-Wholenberg Cutter													
701-Setup	1.00	0.00	0.00	1.00	0.00	1.00	\$72.00	\$0.00	100.00%	3	3	3.0	
702-Cutting	1.83	0.00	0.00	1.83	0.00	1.83	\$132.00	\$0.00	100.00%	30,000	30,000	16,363.9	
<i>Work Center Totals</i>	2.83	0.00	0.00	2.83	0.00	2.83	\$204.00	\$0.00	100.00%				
Work-Center-ID: 701-T66 Folder													
701-Setup	0.92	0.00	0.00	0.92	0.00	0.92	\$48.59	\$0.00	100.00%				
703-Folding	2.25	0.00	0.00	2.25	0.00	2.25	\$119.25	\$0.00	100.00%	30,000	30,000	13,333.3	
<i>Work Center Totals</i>	3.17	0.00	0.00	3.17	0.00	3.17	\$167.84	\$0.00	100.00%				
Work-Center-ID: 702-Mueller Stitcher													
701-Setup	1.83	0.00	0.00	1.83	0.00	1.83	\$218.16	\$0.00	100.00%	3	3	1.6	

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non- Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
710-Stitching/Trimming	2.17	0.00	0.00	2.17	0.00	2.17	\$257.84	\$0.00	100.00%	10,000	10,000	4,615.3	
953-Clean Up	0.83	0.00	0.00	0.83	0.00	0.83	\$99.16	\$0.00	100.00%				
<i>Work Center Totals</i>	4.83	0.00	0.00	4.83	0.00	4.83	\$575.16	\$0.00	100.00%				
Employee Totals:	100.56	0.00	0.00	100.56	32.74	133.30	\$14,074.52	\$327.46	75.44%	Payroll Hours: 133.30			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 6002 Larry Miller													
Work-Center-ID: 601-526 Half Web													
505-Wash Up	1.38	0.00	0.00	1.38	0.00	1.38	\$165.70	\$0.00	100.00%				
655-M/R Sheeter	17.89	0.00	0.00	17.89	0.00	17.89	\$2,146.43	\$0.00	100.00%	14	14	0.8	
665-Run Folder	5.43	0.00	0.00	5.43	0.00	5.43	\$651.57	\$0.00	100.00%				
667-Run Sheeter	12.47	0.00	0.00	12.47	0.00	12.47	\$1,496.00	\$0.00	100.00%	2,000	2,000	160.4	
<i>Work Center Totals</i>	37.16	0.00	0.00	37.16	0.00	37.16	\$4,459.70	\$0.00	100.00%				
Work-Center-ID: 602-636 Full Web													
505-Wash Up	1.01	0.00	0.00	1.01	0.00	1.01	\$202.16	\$0.00	100.00%				
667-Run Sheeter	3.18	0.00	0.00	3.18	0.00	3.18	\$636.72	\$0.00	100.00%				
<i>Work Center Totals</i>	4.19	0.00	0.00	4.19	0.00	4.19	\$838.88	\$0.00	100.00%				
Work-Center-ID: 690-Second Web Pressman													
598-Second Pressman	13.17	0.00	0.00	13.17	17.36	30.53	\$329.19	\$434.04	43.13%				
<i>Work Center Totals</i>	13.17	0.00	0.00	13.17	17.36	30.53	\$329.19	\$434.04	43.13%				
Work-Center-ID: 691-Web Press Helper													
599-Helper	12.31	0.00	0.00	12.31	11.55	23.86	\$160.06	\$150.19	51.59%				
<i>Work Center Totals</i>	12.31	0.00	0.00	12.31	11.55	23.86	\$160.06	\$150.19	51.59%				
Work-Center-ID: 698-Web Press Indirect Labor													
950-Delays	0.00	0.00	0.00	0.00	2.21	2.21	\$0.00	\$22.14	0.00%				
952-No Work	0.00	0.00	0.00	0.00	0.99	0.99	\$0.00	\$9.89	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	0.99	0.99	\$0.00	\$9.86	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	8.00	8.00	\$0.00	\$80.00	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	12.19	12.19	\$0.00	\$121.89	0.00%				
Employee Totals:	66.84	0.00	0.00	66.84	41.10	107.94	\$5,787.83	\$706.12	61.92%	Payroll Hours: 107.94			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 6003 Bill Player													
Work-Center-ID: 601-526 Half Web													
553-Wait For Customer OK	0.81	0.00	0.00	0.81	0.00	0.81	\$97.27	\$0.00	100.00%				
655-M/R Sheeter	4.57	0.00	0.00	4.57	0.00	4.57	\$547.83	\$0.00	100.00%				
667-Run Sheeter	26.80	0.00	0.00	26.80	0.00	26.80	\$3,216.20	\$0.00	100.00%	2,000	2,000	74.6	
<i>Work Center Totals</i>	32.18	0.00	0.00	32.18	0.00	32.18	\$3,861.30	\$0.00	100.00%				
Work-Center-ID: 602-636 Full Web													
650-M/R Folder	1.67	0.00	0.00	1.67	0.00	1.67	\$333.34	\$0.00	100.00%				
665-Run Folder	5.46	0.00	0.00	5.46	0.00	5.46	\$1,091.00	\$0.00	100.00%				
<i>Work Center Totals</i>	7.12	0.00	0.00	7.12	0.00	7.12	\$1,424.34	\$0.00	100.00%				
Work-Center-ID: 690-Second Web Pressman													
598-Second Pressman	37.58	0.00	0.00	37.58	0.00	37.58	\$939.49	\$0.00	100.00%				
<i>Work Center Totals</i>	37.58	0.00	0.00	37.58	0.00	37.58	\$939.49	\$0.00	100.00%				
Work-Center-ID: 691-Web Press Helper													
599-Helper	0.00	0.00	0.00	0.00	29.88	29.88	\$0.00	\$388.42	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	29.88	29.88	\$0.00	\$388.42	0.00%				
Work-Center-ID: 698-Web Press Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	1.40	1.40	\$0.00	\$14.00	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	3.21	3.21	\$0.00	\$32.10	0.00%				
956-Wait for Instructions	0.80	0.00	0.00	0.80	0.49	1.29	\$7.95	\$4.92	61.79%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	8.00	8.00	\$0.00	\$80.00	0.00%				
<i>Work Center Totals</i>	0.80	0.00	0.00	0.80	13.10	13.90	\$7.95	\$131.02	5.72%				
Employee Totals:	77.67	0.00	0.00	77.67	42.98	120.65	\$6,233.08	\$519.44	64.38%	Payroll Hours: 120.65			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 6004 Jim Marshall													
Work-Center-ID: 601-526 Half Web													
650-M/R Folder	1.95	0.00	0.00	1.95	0.00	1.95	\$234.00	\$0.00	100.00%				
655-M/R Sheeter	16.50	0.00	0.00	16.50	0.00	16.50	\$1,980.00	\$0.00	100.00%	2,000	2,000	121.2	
665-Run Folder	3.05	0.00	0.00	3.05	0.00	3.05	\$366.37	\$0.00	100.00%				
667-Run Sheeter	16.17	0.00	0.00	16.17	0.00	16.17	\$1,940.00	\$0.00	100.00%	2,000	2,000	123.7	
<i>Work Center Totals</i>	37.67	0.00	0.00	37.67	0.00	37.67	\$4,520.37	\$0.00	100.00%				
Work-Center-ID: 602-636 Full Web													
505-Wash Up	1.07	0.00	0.00	1.07	0.00	1.07	\$213.72	\$0.00	100.00%				
650-M/R Folder	3.51	0.00	0.00	3.51	0.00	3.51	\$702.40	\$0.00	100.00%				
655-M/R Sheeter	1.14	0.00	0.00	1.14	0.00	1.14	\$228.50	\$0.00	100.00%				
665-Run Folder	6.15	0.00	0.00	6.15	0.00	6.15	\$1,229.94	\$0.00	100.00%				
667-Run Sheeter	1.69	0.00	0.00	1.69	0.00	1.69	\$337.38	\$0.00	100.00%				
<i>Work Center Totals</i>	13.56	0.00	0.00	13.56	0.00	13.56	\$2,711.94	\$0.00	100.00%				
Work-Center-ID: 603-536 Full Web With Folder													
650-M/R Folder	3.37	0.00	0.00	3.37	0.00	3.37	\$741.77	\$0.00	100.00%				
<i>Work Center Totals</i>	3.37	0.00	0.00	3.37	0.00	3.37	\$741.77	\$0.00	100.00%				
Work-Center-ID: 690-Second Web Pressman													
598-Second Pressman	8.18	0.00	0.00	8.18	8.01	16.19	\$204.51	\$200.36	50.51%				
<i>Work Center Totals</i>	8.18	0.00	0.00	8.18	8.01	16.19	\$204.51	\$200.36	50.51%				
Work-Center-ID: 691-Web Press Helper													
599-Helper	6.00	0.00	0.00	6.00	7.97	13.97	\$78.04	\$103.60	42.96%				
<i>Work Center Totals</i>	6.00	0.00	0.00	6.00	7.97	13.97	\$78.04	\$103.60	42.96%				
Work-Center-ID: 698-Web Press Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	1.59	1.59	\$0.00	\$15.91	0.00%				
955-Training	0.00	0.00	0.00	0.00	2.81	2.81	\$0.00	\$28.10	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.30	0.30	\$0.00	\$2.98	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	8.00	8.00	\$0.00	\$80.00	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	12.70	12.70	\$0.00	\$126.99	0.00%				
Employee Totals:	68.78	0.00	0.00	68.78	28.68	97.47	\$8,256.63	\$430.95	70.57%	Payroll Hours: 97.47			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 6005 Steve Washington													
Work-Center-ID: 601-526 Half Web													
505-Wash Up	1.30	0.00	0.00	1.30	0.00	1.30	\$156.50	\$0.00	100.00%				
553-Wait For Customer OK	0.49	0.00	0.00	0.49	0.00	0.49	\$59.27	\$0.00	100.00%				
554-Mix Ink	1.52	0.00	0.00	1.52	0.00	1.52	\$182.53	\$0.00	100.00%				
650-M/R Folder	1.83	0.00	0.00	1.83	0.00	1.83	\$219.10	\$0.00	100.00%				
665-Run Folder	2.41	0.00	0.00	2.41	0.00	2.41	\$288.73	\$0.00	100.00%				
667-Run Sheeter	17.00	0.00	0.00	17.00	0.00	17.00	\$2,040.00	\$0.00	100.00%	2,000	2,000	117.6	
<i>Work Center Totals</i>	24.55	0.00	0.00	24.55	0.00	24.55	\$2,946.13	\$0.00	100.00%				
Work-Center-ID: 603-536 Full Web With Folder													
650-M/R Folder	2.14	0.00	0.00	2.14	0.00	2.14	\$470.01	\$0.00	100.00%				
665-Run Folder	4.72	0.00	0.00	4.72	0.00	4.72	\$1,037.67	\$0.00	100.00%				
<i>Work Center Totals</i>	6.85	0.00	0.00	6.85	0.00	6.85	\$1,507.68	\$0.00	100.00%				
Work-Center-ID: 691-Web Press Helper													
599-Helper	15.59	0.00	0.00	15.59	34.13	49.72	\$202.69	\$443.68	31.36%				
<i>Work Center Totals</i>	15.59	0.00	0.00	15.59	34.13	49.72	\$202.69	\$443.68	31.36%				
Work-Center-ID: 698-Web Press Indirect Labor													
954-Meeting	0.00	0.00	0.00	0.00	0.99	0.99	\$0.00	\$9.94	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.39	0.39	\$0.00	\$3.88	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	8.00	8.00	\$0.00	\$80.00	0.00%				
999-Break	0.41	0.00	0.00	0.41	0.00	0.41	\$4.09	\$0.00	100.00%				
<i>Work Center Totals</i>	0.41	0.00	0.00	0.41	9.38	9.79	\$4.09	\$93.82	4.17%				
Employee Totals:	47.40	0.00	0.00	47.40	43.51	90.91	\$4,660.59	\$537.50	52.14%	Payroll Hours: 90.91			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 6006 Tammy Van Buren													
Work-Center-ID: 601-526 Half Web													
505-Wash Up	1.65	0.00	0.00	1.65	0.00	1.65	\$198.37	\$0.00	100.00%				
550-Wait for Plates	1.18	0.00	0.00	1.18	0.00	1.18	\$141.11	\$0.00	100.00%				
553-Wait For Customer OK	0.65	0.00	0.00	0.65	0.00	0.65	\$78.53	\$0.00	100.00%				
655-M/R Sheeter	14.49	0.00	0.00	14.49	0.00	14.49	\$1,738.37	\$0.00	100.00%	2,000	2,000	138.1	
665-Run Folder	1.69	0.00	0.00	1.69	0.00	1.69	\$202.37	\$0.00	100.00%				
667-Run Sheeter	9.66	0.00	0.00	9.66	0.00	9.66	\$1,159.40	\$0.00	100.00%	1,000	1,000	103.5	
<i>Work Center Totals</i>	29.32	0.00	0.00	29.32	0.00	29.32	\$3,518.15	\$0.00	100.00%				
Work-Center-ID: 603-536 Full Web With Folder													
665-Run Folder	7.85	0.00	0.00	7.85	0.00	7.85	\$1,727.00	\$0.00	100.00%				
<i>Work Center Totals</i>	7.85	0.00	0.00	7.85	0.00	7.85	\$1,727.00	\$0.00	100.00%				
Work-Center-ID: 690-Second Web Pressman													
598-Second Pressman	0.00	0.00	0.00	0.00	31.57	31.57	\$0.00	\$789.24	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	31.57	31.57	\$0.00	\$789.24	0.00%				
Work-Center-ID: 691-Web Press Helper													
599-Helper	8.00	0.00	0.00	8.00	0.00	8.00	\$104.03	\$0.00	100.00%				
<i>Work Center Totals</i>	8.00	0.00	0.00	8.00	0.00	8.00	\$104.03	\$0.00	100.00%				
Work-Center-ID: 698-Web Press Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	2.39	2.39	\$0.00	\$23.91	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	2.62	2.62	\$0.00	\$26.18	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	24.00	24.00	\$0.00	\$240.00	0.00%				
999-Break	0.29	0.00	0.00	0.29	0.00	0.29	\$2.93	\$0.00	100.00%				
<i>Work Center Totals</i>	0.29	0.00	0.00	0.29	29.01	29.30	\$2.93	\$290.09	1.00%				
Employee Totals:	45.46	0.00	0.00	45.46	60.58	106.04	\$5,352.11	\$1,079.33	42.87%	Payroll Hours: 106.04			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non- Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 600-Web Press Totals:	406.72	0.00	0.00	406.72	249.60	656.32	\$44,364.76	\$3,600.80	61.97%			Payroll Hours:	656.32

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 700-Sheetfed Press													
Employee-ID: 7001 Shelly Stanford													
Work-Center-ID: 598-Sheetfed Press Indirect Labor													
955-Training	0.00	0.00	0.00	0.00	2.02	2.02	\$0.00	\$20.17	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	2.02	2.02	\$0.00	\$20.17	0.00%				
Work-Center-ID: 700-Wholenberg Cutter													
701-Setup	3.09	0.00	0.00	3.09	0.00	3.09	\$222.26	\$0.00	100.00%				
702-Cutting	8.96	0.00	0.00	8.96	0.00	8.96	\$644.90	\$0.00	100.00%				
953-Clean Up	0.62	0.00	0.00	0.62	0.00	0.62	\$44.94	\$0.00	100.00%				
<i>Work Center Totals</i>	12.67	0.00	0.00	12.67	0.00	12.67	\$912.10	\$0.00	100.00%				
Work-Center-ID: 701-T66 Folder													
701-Setup	3.87	0.00	0.00	3.87	0.00	3.87	\$205.22	\$0.00	100.00%				
703-Folding	26.40	0.00	0.00	26.40	0.00	26.40	\$1,399.08	\$0.00	100.00%	61,000	60,250	2,282.4	1.2%
953-Clean Up	4.11	0.00	0.00	4.11	0.00	4.11	\$217.59	\$0.00	100.00%				
<i>Work Center Totals</i>	34.38	0.00	0.00	34.38	0.00	34.38	\$1,821.89	\$0.00	100.00%				
Work-Center-ID: 702-Mueller Stitcher													
701-Setup	5.84	0.00	0.00	5.84	0.00	5.84	\$694.99	\$0.00	100.00%				
710-Stitching/Trimming	52.27	0.00	0.00	52.27	0.00	52.27	\$6,219.69	\$0.00	100.00%	40,000	40,000	765.3	
<i>Work Center Totals</i>	58.11	0.00	0.00	58.11	0.00	58.11	\$6,914.68	\$0.00	100.00%				
Work-Center-ID: 703-Drill													
701-Setup	0.91	0.00	0.00	0.91	0.00	0.91	\$31.92	\$0.00	100.00%				
706-Drilling	2.92	0.00	0.00	2.92	0.00	2.92	\$102.05	\$0.00	100.00%	4,000	4,000	1,371.9	
<i>Work Center Totals</i>	3.83	0.00	0.00	3.83	0.00	3.83	\$133.97	\$0.00	100.00%				
Work-Center-ID: 705-Shrink Wrapper													
701-Setup	3.18	0.00	0.00	3.18	0.00	3.18	\$165.54	\$0.00	100.00%				
707-Shrink Wrapping	7.95	0.00	0.00	7.95	0.00	7.95	\$413.65	\$0.00	100.00%	575	575	72.3	
<i>Work Center Totals</i>	11.14	0.00	0.00	11.14	0.00	11.14	\$579.19	\$0.00	100.00%				
Work-Center-ID: 710-Handwork													
701-Setup	1.50	0.00	0.00	1.50	0.00	1.50	\$45.01	\$0.00	100.00%				
709-Handwork	25.63	0.00	0.00	25.63	0.00	25.63	\$768.79	\$0.00	100.00%				
<i>Work Center Totals</i>	27.13	0.00	0.00	27.13	0.00	27.13	\$813.80	\$0.00	100.00%				
Work-Center-ID: 798-Bindery Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	3.43	3.43	\$0.00	\$34.26	0.00%				
953-Clean Up	1.18	0.00	0.00	1.18	0.00	1.18	\$11.85	\$0.00	100.00%				
954-Meeting	0.00	0.00	0.00	0.00	2.36	2.36	\$0.00	\$23.56	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.55	0.55	\$0.00	\$5.48	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	8.00	8.00	\$0.00	\$80.00	0.00%				
999-Break	0.00	0.00	0.00	0.00	2.85	2.85	\$0.00	\$28.55	0.00%				

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
<i>Work Center Totals</i>	1.18	0.00	0.00	1.18	17.18	18.37	\$11.85	\$171.85	6.45%				
Work-Center-ID: 799-Bindery Helper													
712-Folder Helper	0.00	0.00	0.00	0.00	7.82	7.82	\$0.00	\$172.10	0.00%				
713-Stitcher Helper	2.47	0.00	0.00	2.47	0.00	2.47	\$54.32	\$0.00	100.00%				
799-Bindery Helper	72.00	0.00	0.00	72.00	7.45	79.45	\$1,584.00	\$163.90	90.62%				
<i>Work Center Totals</i>	74.47	0.00	0.00	74.47	15.27	89.74	\$1,638.32	\$336.00	82.98%				
Employee Totals:	222.90	0.00	0.00	222.90	34.47	257.37	\$12,825.80	\$528.02	86.61%	Payroll Hours: 257.37			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 7002 Joe Tracy													
Work-Center-ID: 700-Wholenberg Cutter													
701-Setup	3.62	0.00	0.00	3.62	0.00	3.62	\$260.46	\$0.00	100.00%	165	165	45.6	
702-Cutting	60.05	0.00	0.00	60.05	0.00	60.05	\$4,323.26	\$0.00	100.00%	1,288,130	1,287,514	21,442.4	0.0%
953-Clean Up	1.88	0.00	0.00	1.88	0.00	1.88	\$135.42	\$0.00	100.00%				
<i>Work Center Totals</i>	65.54	0.00	0.00	65.54	0.00	65.54	\$4,719.14	\$0.00	100.00%				
Work-Center-ID: 701-T66 Folder													
701-Setup	9.81	0.00	0.00	9.81	0.00	9.81	\$520.02	\$0.00	100.00%	300	300	30.6	
703-Folding	29.64	0.00	0.00	29.64	0.00	29.64	\$1,570.76	\$0.00	100.00%	319,295	319,000	10,763.5	0.1%
953-Clean Up	1.08	0.00	0.00	1.08	0.00	1.08	\$57.11	\$0.00	100.00%				
<i>Work Center Totals</i>	40.53	0.00	0.00	40.53	0.00	40.53	\$2,147.89	\$0.00	100.00%				
Work-Center-ID: 702-Mueller Stitcher													
701-Setup	6.14	0.00	0.00	6.14	0.00	6.14	\$730.35	\$0.00	100.00%	25	25	4.1	
710-Stitching/Trimming	37.69	0.00	0.00	37.69	0.00	37.69	\$4,485.40	\$0.00	100.00%	53,120	52,000	1,379.6	2.1%
953-Clean Up	1.49	0.00	0.00	1.49	0.00	1.49	\$177.79	\$0.00	100.00%				
<i>Work Center Totals</i>	45.32	0.00	0.00	45.32	0.00	45.32	\$5,393.54	\$0.00	100.00%				
Work-Center-ID: 705-Shrink Wrapper													
701-Setup	0.39	0.00	0.00	0.39	0.00	0.39	\$20.31	\$0.00	100.00%				
707-Shrink Wrapping	20.21	0.00	0.00	20.21	0.00	20.21	\$1,050.99	\$0.00	100.00%	600,900	900	44.5	99.9%
953-Clean Up	0.77	0.00	0.00	0.77	0.00	0.77	\$39.87	\$0.00	100.00%				
<i>Work Center Totals</i>	21.37	0.00	0.00	21.37	0.00	21.37	\$1,111.17	\$0.00	100.00%				
Work-Center-ID: 710-Handwork													
701-Setup	5.01	0.00	0.00	5.01	0.00	5.01	\$150.37	\$0.00	100.00%				
709-Handwork	39.88	0.00	0.00	39.88	0.00	39.88	\$1,196.43	\$0.00	100.00%	3,000	3,000	75.2	
<i>Work Center Totals</i>	44.89	0.00	0.00	44.89	0.00	44.89	\$1,346.80	\$0.00	100.00%				
Work-Center-ID: 798-Bindery Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	3.80	3.80	\$0.00	\$38.04	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.54	0.54	\$0.00	\$5.38	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	18.42	18.42	\$0.00	\$184.17	0.00%				
999-Break	0.50	0.00	0.00	0.50	0.84	1.34	\$5.03	\$8.38	37.50%				
<i>Work Center Totals</i>	0.50	0.00	0.00	0.50	23.59	24.10	\$5.03	\$235.97	2.09%				
Work-Center-ID: 799-Bindery Helper													
712-Folder Helper	16.18	0.00	0.00	16.18	0.00	16.18	\$356.01	\$0.00	100.00%				
713-Stitcher Helper	5.32	0.00	0.00	5.32	0.00	5.32	\$117.03	\$0.00	100.00%				
799-Bindery Helper	57.00	0.00	0.00	57.00	26.00	83.00	\$1,254.00	\$571.90	68.68%				
<i>Work Center Totals</i>	78.50	0.00	0.00	78.50	26.00	104.50	\$1,727.04	\$571.90	75.12%				
Work-Center-ID: 900-Warehouse/Packing													
900-Box Pack	13.82	0.00	0.00	13.82	0.00	13.82	\$207.30	\$0.00	100.00%	1,242,000	17,000	1,230.1	98.6%
<i>Work Center Totals</i>	13.82	0.00	0.00	13.82	0.00	13.82	\$207.30	\$0.00	100.00%				

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Work-Center-ID: 901-Shipping/Receiving													
902-Shipping/Receiving	8.25	0.00	0.00	8.25	0.00	8.25	\$123.75	\$0.00	100.00%	25,000			
<i>Work Center Totals</i>	8.25	0.00	0.00	8.25	0.00	8.25	\$123.75	\$0.00	100.00%				
Employee Totals:	318.73	0.00	0.00	318.73	49.59	368.32	\$16,781.66	\$807.87	86.54%	Payroll Hours: 368.32			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Employee-ID: 7003 Laura Harrison													
Work-Center-ID: 700-Wholenberg Cutter													
701-Setup	5.88	0.00	0.00	5.88	0.00	5.88	\$423.30	\$0.00	100.00%	1	1	0.2	
702-Cutting	11.86	0.00	0.00	11.86	0.00	11.86	\$853.60	\$0.00	100.00%				
953-Clean Up	2.52	0.00	0.00	2.52	0.00	2.52	\$181.54	\$0.00	100.00%				
<i>Work Center Totals</i>	20.26	0.00	0.00	20.26	0.00	20.26	\$1,458.44	\$0.00	100.00%				
Work-Center-ID: 701-T66 Folder													
701-Setup	3.93	0.00	0.00	3.93	0.00	3.93	\$208.14	\$0.00	100.00%				
703-Folding	21.07	0.00	0.00	21.07	0.00	21.07	\$1,116.87	\$0.00	100.00%	125,350	125,100	5,936.5	0.2%
<i>Work Center Totals</i>	25.00	0.00	0.00	25.00	0.00	25.00	\$1,325.01	\$0.00	100.00%				
Work-Center-ID: 702-Mueller Stitcher													
710-Stitching/Trimming	14.54	0.00	0.00	14.54	0.00	14.54	\$1,729.97	\$0.00	100.00%				
<i>Work Center Totals</i>	14.54	0.00	0.00	14.54	0.00	14.54	\$1,729.97	\$0.00	100.00%				
Work-Center-ID: 705-Shrink Wrapper													
701-Setup	1.98	0.00	0.00	1.98	0.00	1.98	\$103.13	\$0.00	100.00%				
707-Shrink Wrapping	15.34	0.00	0.00	15.34	0.00	15.34	\$797.83	\$0.00	100.00%	2,700	2,700	176.0	
<i>Work Center Totals</i>	17.33	0.00	0.00	17.33	0.00	17.33	\$900.96	\$0.00	100.00%				
Work-Center-ID: 710-Handwork													
709-Handwork	0.94	0.00	0.00	0.94	0.00	0.94	\$28.27	\$0.00	100.00%				
<i>Work Center Totals</i>	0.94	0.00	0.00	0.94	0.00	0.94	\$28.27	\$0.00	100.00%				
Work-Center-ID: 798-Bindery Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	1.28	1.28	\$0.00	\$12.75	0.00%				
953-Clean Up	0.00	0.00	0.00	0.00	0.30	0.30	\$0.00	\$3.01	0.00%				
955-Training	8.07	0.00	0.00	8.07	0.00	8.07	\$80.67	\$0.00	100.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	16.00	16.00	\$0.00	\$160.00	0.00%				
999-Break	0.00	0.00	0.00	0.00	1.74	1.74	\$0.00	\$17.44	0.00%				
<i>Work Center Totals</i>	8.07	0.00	0.00	8.07	19.32	27.39	\$80.67	\$193.20	29.46%				
Work-Center-ID: 799-Bindery Helper													
713-Stitcher Helper	18.89	0.00	0.00	18.89	0.00	18.89	\$415.65	\$0.00	100.00%				
799-Bindery Helper	30.92	0.00	0.00	30.92	17.97	48.89	\$680.15	\$395.37	63.24%				
<i>Work Center Totals</i>	49.81	0.00	0.00	49.81	17.97	67.78	\$1,095.80	\$395.37	73.49%				
Work-Center-ID: 900-Warehouse/Packing													
900-Box Pack	16.00	0.00	0.00	16.00	0.00	16.00	\$240.00	\$0.00	100.00%				
<i>Work Center Totals</i>	16.00	0.00	0.00	16.00	0.00	16.00	\$240.00	\$0.00	100.00%				
Employee Totals:	151.94	0.00	0.00	151.94	37.29	189.23	\$6,859.12	\$588.57	80.29%	Payroll Hours: 189.23			

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Employee-ID: 7004 Paul Filzen													
Work-Center-ID: 198-Elec Prepress Indirect Labor													
956-Wait for Instructions	6.17	0.00	0.00	6.17	0.00	6.17	\$61.67	\$0.00	100.00%				
<i>Work Center Totals</i>	6.17	0.00	0.00	6.17	0.00	6.17	\$61.67	\$0.00	100.00%				
Work-Center-ID: 700-Wholenberg Cutter													
701-Setup	1.50	0.00	0.00	1.50	0.00	1.50	\$107.80	\$0.00	100.00%	10	10	6.7	
702-Cutting	8.05	0.00	0.00	8.05	0.00	8.05	\$579.36	\$0.00	100.00%	100,210	100,110	12,441.1	0.1%
<i>Work Center Totals</i>	9.54	0.00	0.00	9.54	0.00	9.54	\$687.16	\$0.00	100.00%				
Work-Center-ID: 701-T66 Folder													
701-Setup	3.17	0.00	0.00	3.17	0.00	3.17	\$168.24	\$0.00	100.00%				
703-Folding	6.31	0.00	0.00	6.31	0.00	6.31	\$334.28	\$0.00	100.00%				
953-Clean Up	1.21	0.00	0.00	1.21	0.00	1.21	\$64.35	\$0.00	100.00%				
<i>Work Center Totals</i>	10.70	0.00	0.00	10.70	0.00	10.70	\$566.87	\$0.00	100.00%				
Work-Center-ID: 702-Mueller Stitcher													
701-Setup	13.33	0.00	0.00	13.33	0.00	13.33	\$1,585.92	\$0.00	100.00%	50	50	3.8	
710-Stitching/Trimming	22.41	0.00	0.00	22.41	0.00	22.41	\$2,666.88	\$0.00	100.00%	20,000	20,000	892.4	
953-Clean Up	1.77	0.00	0.00	1.77	0.00	1.77	\$210.69	\$0.00	100.00%				
<i>Work Center Totals</i>	37.51	0.00	0.00	37.51	0.00	37.51	\$4,463.49	\$0.00	100.00%				
Work-Center-ID: 705-Shrink Wrapper													
707-Shrink Wrapping	7.19	0.00	0.00	7.19	0.00	7.19	\$374.12	\$0.00	100.00%	350	350	48.6	
<i>Work Center Totals</i>	7.19	0.00	0.00	7.19	0.00	7.19	\$374.12	\$0.00	100.00%				
Work-Center-ID: 710-Handwork													
709-Handwork	9.87	0.00	0.00	9.87	0.00	9.87	\$296.24	\$0.00	100.00%				
<i>Work Center Totals</i>	9.87	0.00	0.00	9.87	0.00	9.87	\$296.24	\$0.00	100.00%				
Work-Center-ID: 798-Bindery Indirect Labor													
950-Delays	0.00	0.00	0.00	0.00	1.37	1.37	\$0.00	\$13.69	0.00%				
952-No Work	0.00	0.00	0.00	0.00	1.54	1.54	\$0.00	\$15.43	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	1.00	1.00	\$0.00	\$10.03	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.46	0.46	\$0.00	\$4.61	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	16.00	16.00	\$0.00	\$160.00	0.00%				
999-Break	0.31	0.00	0.00	0.31	1.35	1.66	\$3.10	\$13.51	18.68%				
<i>Work Center Totals</i>	0.31	0.00	0.00	0.31	21.73	22.04	\$3.10	\$217.27	1.41%				
Work-Center-ID: 799-Bindery Helper													
712-Folder Helper	6.15	0.00	0.00	6.15	0.00	6.15	\$135.21	\$0.00	100.00%				
713-Stitcher Helper	5.54	0.00	0.00	13.19	0.00	13.19	\$290.25	\$0.00	100.00%				
799-Bindery Helper	86.11	0.00	0.00	86.11	2.66	88.77	\$1,894.34	\$58.61	97.00%				
<i>Work Center Totals</i>	97.80	0.00	0.00	105.45	2.66	108.11	\$2,319.80	\$58.61	97.54%				
Employee Totals:	179.09	0.00	0.00	186.74	24.39	211.13	\$8,772.45	\$275.88	88.45%	Payroll Hours: 211.13			

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Dept-ID: 700-Bindery Totals:	872.65	0.00	0.00	880.30	145.75	1,026.05	\$45,239.03	\$2,200.34	85.80%			Payroll Hours:	1,026.05

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 800-Bindery													
Employee-ID: 8001 Pete Stansalowski													
Work-Center-ID: 702-Mueller Stitcher													
710-Stitching/Trimming	8.19	0.00	0.00	8.19	0.00	8.19	\$975.17	\$0.00	100.00%				
<i>Work Center Totals</i>	8.19	0.00	0.00	8.19	0.00	8.19	\$975.17	\$0.00	100.00%				
Work-Center-ID: 800-Mailing													
800-Mailing	0.00	0.00	0.00	0.00	37.90	37.90	\$0.00	\$2,122.46	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	37.90	37.90	\$0.00	\$2,122.46	0.00%				
Work-Center-ID: 898-Mailing Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	5.78	5.78	\$0.00	\$57.83	0.00%				
953-Clean Up	0.00	0.00	0.00	0.00	9.74	9.74	\$0.00	\$97.44	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	1.21	1.21	\$0.00	\$12.14	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	8.00	8.00	\$0.00	\$80.00	0.00%				
999-Break	0.00	0.00	0.00	0.00	0.32	0.32	\$0.00	\$3.23	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	25.06	25.06	\$0.00	\$250.64	0.00%				
Employee Totals:	8.19	0.00	0.00	8.19	62.96	71.16	\$975.17	\$2,373.10	11.52%	Payroll Hours: 71.16			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non- Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 800-Mailing Totals:	8.19	0.00	0.00	8.19	62.96	71.16	\$975.17	\$2,373.10	11.52%			Payroll Hours:	71.16

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 900-Shipping and Receiving													
Employee-ID: 9001 Lisa Chapman													
Work-Center-ID: 900-Warehouse/Packing													
900-Box Pack	35.61	0.00	0.00	35.61	15.19	50.80	\$534.15	\$227.83	70.10%	3,500	3,500	68.9	
901-Skid Pack	10.68	0.00	0.00	10.68	0.00	10.68	\$160.27	\$0.00	100.00%				
<i>Work Center Totals</i>	46.29	0.00	0.00	46.29	15.19	61.48	\$694.42	\$227.83	75.30%				
Work-Center-ID: 901-Shipping/Receiving													
902-Shipping/Receiving	4.49	0.00	0.00	4.49	8.86	13.35	\$67.32	\$132.95	33.61%				
953-Clean Up	0.00	0.00	0.00	0.00	4.87	4.87	\$0.00	\$72.98	0.00%				
<i>Work Center Totals</i>	4.49	0.00	0.00	4.49	13.73	18.22	\$67.32	\$205.93	24.64%				
Work-Center-ID: 998-Ship/Rec Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	12.62	12.62	\$0.00	\$126.21	0.00%				
953-Clean Up	0.00	0.00	0.00	0.00	0.82	0.82	\$0.00	\$8.19	0.00%				
954-Meeting	0.00	0.00	0.00	0.00	8.75	8.75	\$0.00	\$87.50	0.00%				
955-Training	0.00	0.00	0.00	0.00	1.76	1.76	\$0.00	\$17.60	0.00%				
956-Wait for Instructions	0.00	0.00	0.00	0.00	0.39	0.39	\$0.00	\$3.94	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	8.00	8.00	\$0.00	\$80.00	0.00%				
999-Break	0.00	0.00	0.00	0.00	0.51	0.51	\$0.00	\$5.14	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	32.86	32.86	\$0.00	\$328.58	0.00%				
Employee Totals:	50.78	0.00	0.00	50.78	61.78	112.56	\$761.74	\$762.34	45.12%	Payroll Hours: 112.56			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non- Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 900-Shipping and Receiving Totals:	50.78	0.00	0.00	50.78	61.78	112.56	\$761.74	\$762.34	45.12%			Payroll Hours:	112.56

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non-Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 901-Shipping and Receiving													
Employee-ID: 9002 Mark Hammersmith													
Work-Center-ID: 900-Warehouse/Packing													
900-Box Pack	32.56	0.00	0.00	32.56	8.00	40.56	\$488.34	\$119.99	80.28%	200	200	4.9	
901-Skid Pack	8.47	0.00	0.00	8.47	0.00	8.47	\$127.08	\$0.00	100.00%				
953-Clean Up	0.57	0.00	0.00	0.57	0.00	0.57	\$8.61	\$0.00	100.00%				
<i>Work Center Totals</i>	41.60	0.00	0.00	41.60	8.00	49.60	\$624.03	\$119.99	83.87%				
Work-Center-ID: 901-Shipping/Receiving													
902-Shipping/Receiving	4.28	0.00	0.00	4.28	28.89	33.17	\$64.17	\$433.37	12.90%	15	15	0.5	
953-Clean Up	0.00	0.00	0.00	0.00	2.90	2.90	\$0.00	\$43.55	0.00%				
<i>Work Center Totals</i>	4.28	0.00	0.00	4.28	31.79	36.07	\$64.17	\$476.92	11.86%				
Work-Center-ID: 998-Ship/Rec Indirect Labor													
952-No Work	0.00	0.00	0.00	0.00	16.24	16.24	\$0.00	\$162.38	0.00%				
990-Paid Leave/Vacation/Sick	0.00	0.00	0.00	0.00	50.75	50.75	\$0.00	\$507.50	0.00%				
999-Break	0.00	0.00	0.00	0.00	0.25	0.25	\$0.00	\$2.50	0.00%				
<i>Work Center Totals</i>	0.00	0.00	0.00	0.00	67.24	67.24	\$0.00	\$672.38	0.00%				
Employee Totals:	45.88	0.00	0.00	45.88	107.03	152.91	\$688.20	\$1,269.29	30.00%	Payroll Hours: 152.91			

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	Original Hours	Chargeable Alteration Hours	Rework Hours	Total Chargeable Hours	Total Non-Chg Hours	Total Hours	Total Chargeable Cost	Total Non- Chargeable Cost	Percent Chg	Count 1 Quantity	Count 2 Quantity	Per Hour Production	Waste %
Dept-ID: 901-Shipping and Receiving Totals:	45.88	0.00	0.00	45.88	107.03	152.91	\$688.20	\$1,269.29	30.00%			Payroll Hours:	152.91
Report Totals	3,513.16	0.00	43.61	3,588.88	1,447.46	5,036.34	\$324,587.50	\$23,762.25	71.26%				